

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
25 November 2004 (25.11.2004)

PCT

(10) International Publication Number  
**WO 2004/101564 A1**

(51) International Patent Classification<sup>7</sup>: **C07D 471/04**,  
487/04, 498/04, A61K 31/415, A61P 35/00 // (C07D  
471/04, 221:00, 235:00) (C07D 487/04, 235:00, 209:00)  
(C07D 498/04, 265:00, 235:00)

(74) Agent: **ASTRAZENECA**; Global Intellectual Property,  
S-SE-151 85 Sodertalje (SE).

(21) International Application Number:  
PCT/GB2004/002019

(22) International Filing Date: 12 May 2004 (12.05.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:  
0311274.5 16 May 2003 (16.05.2003) GB

(71) Applicant (for all designated States except MG, US):  
**ASTRAZENECA AB** [SE/SE]; Sodertalje, S-SE-151 85  
(SE).

(71) Applicant (for MG only): **ASTRAZENECA UK LIM-  
ITED** [GB/GB]; 15 Stanhope Gate, London Greater Lon-  
don W1K 1LN (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **HEATON, David**,  
**William** [GB/GB]; AstraZeneca R & D Alderley, Alderley  
Park, Macclesfield Cheshire SK10 4TG (GB). **THOMAS**,  
**Andrew, Peter** [GB/GB]; AstraZeneca R & D Alderley,  
Alderley Park, Macclesfield Cheshire SK10 4TG (GB).

(81) Designated States (unless otherwise indicated, for every  
kind of national protection available): AE, AG, AL, AM,  
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,  
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,  
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,  
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,  
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,  
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,  
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,  
ZW.

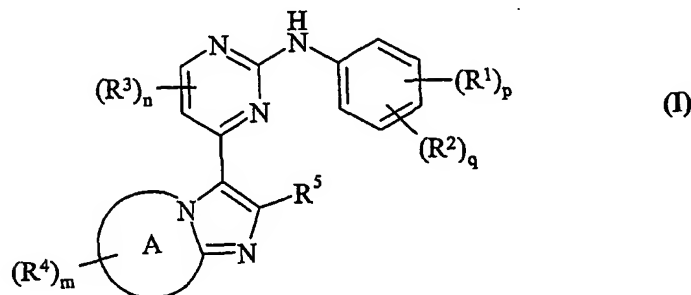
(84) Designated States (unless otherwise indicated, for every  
kind of regional protection available): ARIPO (BW, GH,  
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,  
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),  
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,  
FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,  
SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,  
GW, ML, MR, NE, SN, TD, TG).

**Published:**

- with international search report
- before the expiration of the time limit for amending the  
claims and to be republished in the event of receipt of  
amendments

For two-letter codes and other abbreviations, refer to the "Guid-  
ance Notes on Codes and Abbreviations" appearing at the begin-  
ning of each regular issue of the PCT Gazette.

(54) Title: **PYRIMIDINE DERIVATIVES POSSESSING CELL-CYCLE INHIBITORY ACTIVITY**



(57) Abstract: Compounds of the formula (I), and pharmaceutically acceptable salts and in vivo hydrolysable esters thereof are described. Also described are processes for their preparation and their use as medicaments, particularly medicaments for producing a cell cycle inhibitory (anti cell proliferation) effect in a warm blooded animal, such as man.

Best Available Copy

WO 2004/101564 A1

## PYRIMIDINE DERIVATIVES POSSESSING CELL-CYCLE INHIBITORY ACTIVITY

The invention relates to pyrimidine derivatives, or pharmaceutically acceptable salts or *in vivo* hydrolysable esters thereof, which possess cell-cycle inhibitory activity and are accordingly useful for their anti-cell-proliferation (such as anti-cancer) activity and are therefore useful in methods of treatment of the human or animal body. The invention also relates to processes for the manufacture of said pyrimidine derivatives, to pharmaceutical compositions containing them and to their use in the manufacture of medicaments of use in the production of an anti-cell-proliferation effect in a warm-blooded animal such as man.

The cell cycle is fundamental to the survival, regulation and proliferation of cells and is highly regulated to ensure that each step progresses in a timely and orderly manner. The progression of cells through the cell cycle arises from the sequential activation and de-activation of several members of the cyclin-dependent kinase (CDK) family. The activation of CDKs is dependent on their interaction with a family of intracellular proteins called cyclins. Cyclins bind to CDKs and this association is essential for CDK (such as CDK1, CDK2, CDK4 and/or CDK6) activity within the cell. Different cyclins are expressed and degraded at different points in the cell cycle to ensure that activation and inactivation of CDKs occurs in the correct order for progression through the cell cycle.

Moreover, CDKs appear to be downstream of a number of oncogene signalling pathways. Disregulation of CDK activity by upregulation of cyclins and/or deletion of endogenous inhibitors appears to be an important axis between mitogenic signalling pathways and proliferation of tumour cells.

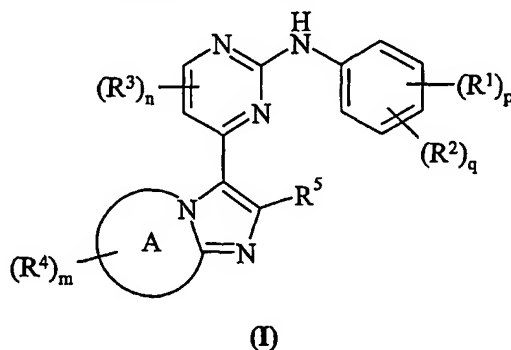
Accordingly it has been recognised that an inhibitor of cell cycle kinases, particularly inhibitors of CDK1, CDK2 and/or CDK4 (which operate at the G2/M, G1-S-G2/M and G1-S phase respectively) should be of value as a selective inhibitor of cell proliferation, such as growth of mammalian cancer cells.

WO 02/20512, WO 03/076435, WO 03/076436, WO 03/076434 and WO 03/076433 describe certain 2-anilino-4-imidazolylpyrimidine derivatives that inhibit the effect of cell cycle kinases. The present invention is based on the discovery that a novel group of 2-anilino-4-bicyclicpyrimidines surprisingly inhibit the effects of cell cycle kinases showing selectivity for CDK1, CDK2 and CDK3, and thus possess anti-cell-proliferation properties. The compounds of the present invention are not specifically disclosed in any of the above

- 2 -

applications. Such properties are expected to be of value in the treatment of disease states associated with aberrant cell cycles and cell proliferation such as cancers (solid tumours and leukemias), fibroproliferative and differentiative disorders, psoriasis, rheumatoid arthritis, Kaposi's sarcoma, haemangioma, acute and chronic nephropathies, atheroma, atherosclerosis, arterial restenosis, autoimmune diseases, acute and chronic inflammation, bone diseases and ocular diseases with retinal vessel proliferation.

Accordingly, the present invention provides a compound of formula (I):



10 wherein:

Ring A is carbocyclyl or heterocyclyl fused to the imidazole ring;

$R^1$  is halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto,  $C_{1-6}$ alkyl,  $C_{1-6}$ alkoxy,  $C_{2-6}$ alkenyl or  $C_{2-6}$ alkynyl;

$p$  is 0-4; wherein the values of  $R^1$  may be the same or different;

15  $R^2$  is sulphamoyl or a group  $R^a-R^b$ ;

$q$  is 0-2; wherein the values of  $R^2$  maybe the same or different; and wherein  $p + q = 0-5$ ;

$R^3$  is halo, nitro, cyano, hydroxy, trifluoromethyl, trifluoromethoxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl,  $C_{1-3}$ alkyl,  $C_{2-3}$ alkenyl,  $C_{2-3}$ alkynyl,  $C_{1-3}$ alkoxy,

20  $C_{1-3}$ alkanoyl,  $N$ -( $C_{1-3}$ alkyl)amino,  $N,N$ -( $C_{1-3}$ alkyl)<sub>2</sub>amino,  $C_{1-3}$ alkanoylamino,  $N$ -( $C_{1-3}$ alkyl)carbamoyl,  $N,N$ -( $C_{1-3}$ alkyl)<sub>2</sub>carbamoyl,  $C_{1-3}$ alkylS(O)<sub>a</sub> wherein a is 0 to 2,  $N$ -( $C_{1-3}$ alkyl)sulphamoyl or  $N,N$ -( $C_{1-3}$ alkyl)<sub>2</sub>sulphamoyl; wherein  $R^3$  may be optionally substituted on carbon by one or more  $R^c$ ;

$n$  is 0 to 2, wherein the values of  $R^3$  may be the same or different;

25  $R^4$  and  $R^5$  are independently selected from hydrogen, halo, nitro, cyano, hydroxy, trifluoromethoxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl,  $C_{1-6}$ alkyl,  $C_{2-6}$ alkenyl,  $C_{2-6}$ alkynyl,  $C_{1-6}$ alkoxy,  $C_{1-6}$ alkanoyl,  $C_{1-6}$ alkanoyloxy,  $N$ -( $C_{1-6}$ alkyl)amino,

- 3 -

*N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>amino, C<sub>1-6</sub>alkanoylamino, *N*-(C<sub>1-6</sub>alkyl)carbamoyl,  
*N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>carbamoyl, C<sub>1-6</sub>alkylS(O)<sub>a</sub> wherein a is 0 to 2, C<sub>1-6</sub>alkoxycarbonyl,  
*N*-(C<sub>1-6</sub>alkyl)sulphamoyl, *N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>sulphamoyl, C<sub>1-6</sub>alkylsulphonylamino,  
 C<sub>3-8</sub>cycloalkyl or a 4-7 membered saturated heterocyclic group; wherein R<sup>4</sup> and R<sup>5</sup> may be  
 5 optionally substituted on carbon by one or more R<sup>e</sup>; and wherein if said 4-7 membered  
 saturated heterocyclic group contains an -NH- moiety that nitrogen may be optionally  
 substituted by a group selected from R<sup>f</sup>;

m is 0-4; wherein the values of R<sup>4</sup> may be the same or different;

R<sup>a</sup> is selected from C<sub>1-6</sub>alkyl, C<sub>2-6</sub>alkenyl, C<sub>2-6</sub>alkynyl, C<sub>3-8</sub>cycloalkyl,  
 10 C<sub>3-8</sub>cycloalkylC<sub>1-6</sub>alkyl, phenyl, a heterocyclic group, phenylC<sub>1-6</sub>alkyl or  
 (heterocyclic group)C<sub>1-6</sub>alkyl; wherein R<sup>a</sup> may be optionally substituted on carbon by one or  
 more R<sup>e</sup>; and wherein if said heterocyclic group contains an -NH- moiety that nitrogen may  
 be optionally substituted by a group selected from R<sup>h</sup>;

R<sup>b</sup> is -C(O)-, -N(R<sup>m</sup>)C(O)-, -C(O)N(R<sup>m</sup>)-, -S(O)<sub>r</sub>-, -OC(O)N(R<sup>m</sup>)SO<sub>2</sub>-, -SO<sub>2</sub>N(R<sup>m</sup>)- or  
 15 -N(R<sup>m</sup>)SO<sub>2</sub>-; wherein R<sup>m</sup> is hydrogen or C<sub>1-6</sub>alkyl optionally substituted by one or more R<sup>i</sup>  
 and r is 1-2;

R<sup>e</sup> and R<sup>i</sup> are independently selected from halo, nitro, cyano, hydroxy, amino,  
 carboxy, carbamoyl, mercapto, sulphamoyl, C<sub>1-6</sub>alkyl, C<sub>2-6</sub>alkenyl, C<sub>2-6</sub>alkynyl, C<sub>1-6</sub>alkoxy,  
 C<sub>1-6</sub>alkoxyC<sub>1-6</sub>alkoxy, C<sub>1-6</sub>alkoxyC<sub>1-6</sub>alkoxyC<sub>1-6</sub>alkoxy, C<sub>1-6</sub>alkanoyl, C<sub>1-6</sub>alkanoyloxy,  
 20 *N*-(C<sub>1-6</sub>alkyl)amino, *N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>amino, C<sub>1-6</sub>alkanoylamino, *N*-(C<sub>1-6</sub>alkyl)carbamoyl,  
*N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>carbamoyl, C<sub>1-6</sub>alkylS(O)<sub>a</sub> wherein a is 0 to 2, C<sub>1-6</sub>alkoxycarbonyl,  
*N*-(C<sub>1-6</sub>alkyl)sulphamoyl, *N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>sulphamoyl, C<sub>1-6</sub>alkylsulphonylamino,  
 C<sub>3-8</sub>cycloalkyl, phenyl, heterocyclic group, phenylC<sub>1-6</sub>alkyl-R<sup>o</sup>-, (heterocyclic  
 group)C<sub>1-6</sub>alkyl-R<sup>o</sup>-, phenyl-R<sup>o</sup>- or (heterocyclic group)-R<sup>o</sup>-; wherein R<sup>e</sup> and R<sup>i</sup> independently  
 25 of each other may be optionally substituted on carbon by one or more R<sup>j</sup>; and wherein if said  
 heterocyclic group contains an -NH- moiety that nitrogen may be optionally substituted by a  
 group selected from R<sup>k</sup>;

R<sup>o</sup> is -O-, -N(R<sup>p</sup>)-, -C(O)-, -N(R<sup>p</sup>)C(O)-, -C(O)N(R<sup>p</sup>)-, -S(O)<sub>s</sub>-, -SO<sub>2</sub>N(R<sup>p</sup>)- or  
 -N(R<sup>p</sup>)SO<sub>2</sub>-; wherein R<sup>p</sup> is hydrogen or C<sub>1-6</sub>alkyl and s is 0-2;

30 R<sup>f</sup>, R<sup>h</sup> and R<sup>k</sup> are independently selected from C<sub>1-4</sub>alkyl, C<sub>1-4</sub>alkanoyl,  
 C<sub>1-4</sub>alkylsulphonyl, C<sub>1-4</sub>alkoxycarbonyl, carbamoyl, *N*-(C<sub>1-4</sub>alkyl)carbamoyl,  
*N,N*-(C<sub>1-4</sub>alkyl)carbamoyl, benzyl, benzyloxycarbonyl, benzoyl and phenylsulphonyl; wherein

- 4 -

R<sup>f</sup>, R<sup>h</sup> and R<sup>k</sup> independently of each other may be optionally substituted on carbon by on or more R<sup>l</sup>; and

R<sup>c</sup>, R<sup>e</sup>, R<sup>i</sup> and R<sup>j</sup> are independently selected from halo, nitro, cyano, hydroxy, trifluoromethoxy, trifluoromethyl, amino, carboxy, carbamoyl, mercapto, sulphamoyl, methyl, ethyl, methoxy, ethoxy, acetyl, acetoxymethyl, methylamino, ethylamino, dimethylamino, diethylamino, *N*-methyl-*N*-ethylamino, acetylamino, *N*-methylcarbamoyl, *N*-ethylcarbamoyl, *N,N*-dimethylcarbamoyl, *N,N*-diethylcarbamoyl, *N*-methyl-*N*-ethylcarbamoyl, methylthio, ethylthio, methylsulphanyl, ethylsulphanyl, mesyl, ethylsulphonyl, methoxycarbonyl, ethoxycarbonyl, *N*-methylsulphamoyl, *N*-ethylsulphamoyl, *N,N*-dimethylsulphamoyl, *N,N*-diethylsulphamoyl or *N*-methyl-*N*-ethylsulphamoyl; or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.

In this specification the term "alkyl" includes both straight and branched chain alkyl groups but references to individual alkyl groups such as "propyl" are specific for the straight chain version only. For example, "C<sub>1-6</sub>alkyl" includes C<sub>1-4</sub>alkyl, C<sub>1-3</sub>alkyl, propyl, isopropyl and *t*-butyl. However, references to individual alkyl groups such as 'propyl' are specific for the straight chained version only and references to individual branched chain alkyl groups such as 'isopropyl' are specific for the branched chain version only. A similar convention applies to other radicals, for example "phenylC<sub>1-6</sub>alkyl" includes phenylC<sub>1-4</sub>alkyl, benzyl, 1-phenylethyl and 2-phenylethyl. The term "halo" refers to fluoro, chloro, bromo and iodo.

Where optional substituents are chosen from "one or more" groups it is to be understood that this definition includes all substituents being chosen from one of the specified groups or the substituents being chosen from two or more of the specified groups.

A "carbocyclyl" is a saturated 5 - 7 membered carbon ring fused to the imidazole ring of formula (I) as shown; wherein a -CH<sub>2</sub>- group can optionally be replaced by a -C(O)-. Suitable values of "carbocyclyl" are cyclopentyl, cyclohexyl and cycloheptyl forming 6,7-dihydro-5*H*-pyrrolo[1,2-*a*]imidazole; 5,6,7,8-tetrahydroimidazo[1,2-*a*]pyridine; and 6,7,8,9-tetrahydro-5*H*-imidazo[1,2-*a*]azepine ring systems respectively when fused to the imidazole ring of formula (I).

A "heterocyclyl" is a saturated 5 - 7 membered ring of which at least one atom is chosen from nitrogen, sulphur or oxygen, which is fused to the imidazole ring of formula (I) as shown; wherein a -CH<sub>2</sub>- group can optionally be replaced by a -C(O)-. Suitable values of "heterocyclyl" are pyrrolidinyl, tetrahydropyranyl, piperidinyl and homopiperidinyl forming for example 2,3-dihydro-1*H*-imidazo[1,2-*a*]imidazole,

- 5 -

5,6-dihydro-8*H*-imidazo[2,1-*c*][1,4]oxazine; 5,6,7,8-tetrahydroimidazo[1,2-*a*]pyrazine; and 6,7,8,9-tetrahydro-5*H*-imidazo[1,2-*d*][1,4]diazepine ring systems respectively when fused to the imidazole ring of formula (I).

A "heterocyclic group" is a saturated, partially saturated or unsaturated, mono or bicyclic ring containing 4-12 atoms of which at least one atom is chosen from nitrogen, sulphur or oxygen, which may, unless otherwise specified, be carbon or nitrogen linked, wherein a -CH<sub>2</sub>- group can optionally be replaced by a -C(O)-, a ring nitrogen atom may optionally bear a C<sub>1-6</sub>alkyl group and form a quaternary compound or a ring nitrogen and/or sulphur atom may be optionally oxidised to form the *N*-oxide and or the S-oxides. Examples and suitable values of the term "heterocyclic group" are morpholino, piperidyl, pyridyl, pyranyl, pyrrolyl, isothiazolyl, indolyl, quinolyl, thienyl, 1,3-benzodioxolyl, thiadiazolyl, piperazinyl, thiazolidinyl, pyrrolidinyl, thiomorpholino, pyrrolinyl, homopiperazinyl, 3,5-dioxapiperidinyl, tetrahydropyranyl, imidazolyl, pyrimidyl, pyrazinyl, pyridazinyl, isoxazolyl, *N*-methylpyrrolyl, 4-pyridone, 1-isoquinolone, 2-pyrrolidone, 4-thiazolidone, pyridine-*N*-oxide and quinoline-*N*-oxide. Preferably a "heterocyclic group" is a saturated, partially saturated or unsaturated, mono or bicyclic ring containing 5 or 6 atoms of which at least one atom is chosen from nitrogen, sulphur or oxygen, it may, unless otherwise specified, be carbon or nitrogen linked, a -CH<sub>2</sub>- group can optionally be replaced by a -C(O)- and a ring sulphur atom may be optionally oxidised to form the S-oxides. More preferably a "heterocyclic group" is tetrahydrofuryl, pyridyl, pyrrolidinonyl, morpholino, imidazolyl, piperidinyl or pyrrolidinyl. Particularly a "heterocyclic group" is tetrahydrofuryl or morpholino. In another aspect of the invention, particularly a "heterocyclic group" is tetrahydrofuran-2-yl, 2-oxopyrrolidin-1-yl, furan-2-yl, oxazolyl, morpholino, piperidinyl, thiazolyl, pyrazinyl, isoxazolyl, tetrahydropyran, pyridyl, isoxazolyl, isothiazolyl, 1,2,5-thiadiazolyl, phthalimido.

A "4-7 membered saturated heterocyclic group" is a saturated monocyclic ring containing 4-7 atoms of which at least one atom is chosen from nitrogen, sulphur or oxygen, which may, unless otherwise specified, be carbon or nitrogen linked, wherein a -CH<sub>2</sub>- group can optionally be replaced by a -C(O)- and a sulphur atom may be optionally oxidised to form the S-oxides. Examples and suitable values of the term "heterocyclic group" are morpholino, piperidyl, 1,4-dioxanyl, 1,3-dioxolanyl, 1,2-oxathiolanyl, imidazolidinyl, pyrazolidinyl, piperazinyl, thiazolidinyl, pyrrolidinyl, thiomorpholino, homopiperazinyl and tetrahydropyranyl.

- 6 -

An example of "C<sub>1-6</sub>alkanoyloxy" is acetoxyl. Examples of "C<sub>1-6</sub>alkoxycarbonyl" include C<sub>1-4</sub>alkoxycarbonyl, methoxycarbonyl, ethoxycarbonyl, *n*- and *t*-butoxycarbonyl. Examples of "C<sub>1-6</sub>alkoxy" include C<sub>1-4</sub>alkoxy, C<sub>1-3</sub>alkoxy, methoxy, ethoxy and propoxy. Examples of "C<sub>1-6</sub>alkanoylamino" include formamido, acetamido and propionylamino.

5 Examples of "C<sub>1-6</sub>alkylS(O)<sub>a</sub> wherein a is 0 to 2" include C<sub>1-4</sub>alkylsulphonyl, methylthio, ethylthio, methylsulphinyl, ethylsulphinyl, mesyl and ethylsulphonyl. Examples of "C<sub>1-6</sub>alkylS(O)<sub>r</sub> wherein r is 1 to 2" include methylsulphinyl, ethylsulphinyl, mesyl and ethylsulphonyl. Examples of "C<sub>1-6</sub>alkanoyl" include C<sub>1-4</sub>alkanoyl, propionyl and acetyl. Examples of "*N*-C<sub>1-6</sub>alkylamino" include methylamino and ethylamino. Examples of

10 "*N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>amino" include di-*N*-methylamino, di-(*N*-ethyl)amino and *N*-ethyl-*N*-methylamino. Examples of "C<sub>2-6</sub>alkenyl" are vinyl, allyl and 1-propenyl. Examples of "C<sub>2-6</sub>alkynyl" are ethynyl, 1-propynyl and 2-propynyl. Examples of "*N*-(C<sub>1-6</sub>alkyl)sulphamoyl" are *N*-(methyl)sulphamoyl and *N*-(ethyl)sulphamoyl. Examples of "*N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>sulphamoyl" are *N,N*-(dimethyl)sulphamoyl and

15 *N*-(methyl)-*N*-(ethyl)sulphamoyl. Examples of "*N*-(C<sub>1-6</sub>alkyl)carbamoyl" are *N*-(C<sub>1-4</sub>alkyl)carbamoyl, methylaminocarbonyl and ethylaminocarbonyl. Examples of "*N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>carbamoyl" are *N,N*-(C<sub>1-4</sub>alkyl)<sub>2</sub>carbamoyl, dimethylaminocarbonyl and methylethylaminocarbonyl. Examples of "C<sub>3-8</sub>cycloalkyl" are cyclopropyl, cyclobutyl, cyclopropyl and cyclohexyl. Examples of "(heterocyclic group)C<sub>1-6</sub>alkyl" include

20 pyridylmethyl, 3-morpholinopropyl and 2-pyrimid-2-ylethyl. Examples of "C<sub>3-8</sub>cycloalkylC<sub>1-6</sub>alkyl" are cyclopropylethyl, cyclobutylmethyl, 2-cyclopropylpropyl and cyclohexylethyl.

A suitable pharmaceutically acceptable salt of a compound of the invention is, for example, an acid-addition salt of a compound of the invention which is sufficiently basic, for

25 example, an acid-addition salt with, for example, an inorganic or organic acid, for example hydrochloric, hydrobromic, sulphuric, phosphoric, trifluoroacetic, citric or maleic acid. In addition a suitable pharmaceutically acceptable salt of a compound of the invention which is sufficiently acidic is an alkali metal salt, for example a sodium or potassium salt, an alkaline earth metal salt, for example a calcium or magnesium salt, an ammonium salt or a salt with an

30 organic base which affords a physiologically-acceptable cation, for example a salt with methylamine, dimethylamine, trimethylamine, piperidine, morpholine or tris-(2-hydroxyethyl)amine.

- 7 -

An *in vivo* hydrolysable ester of a compound of the formula (I) containing carboxy or hydroxy group is, for example, a pharmaceutically acceptable ester which is hydrolysed in the human or animal body to produce the parent acid or alcohol. Suitable pharmaceutically acceptable esters for carboxy include C<sub>1-6</sub>alkoxymethyl esters for example methoxymethyl, C<sub>1-6</sub>alkanoyloxymethyl esters for example pivaloyloxymethyl, phthalidyl esters, C<sub>3-8</sub>cycloalkoxycarbonyloxyC<sub>1-6</sub>alkyl esters for example 1-cyclohexylcarbonyloxyethyl; 1,3-dioxolen-2-onylmethyl esters for example 5-methyl-1,3-dioxolen-2-onylmethyl; and C<sub>1-6</sub>alkoxycarbonyloxyethyl esters for example 1-methoxycarbonyloxyethyl and may be formed at any carboxy group in the compounds of this invention.

10 An *in vivo* hydrolysable ester of a compound of the formula (I) containing a hydroxy group includes inorganic esters such as phosphate esters and  $\alpha$ -acyloxyalkyl ethers and related compounds which as a result of the *in vivo* hydrolysis of the ester breakdown to give the parent hydroxy group. Examples of  $\alpha$ -acyloxyalkyl ethers include acetoxymethoxy and 2,2-dimethylpropionyloxy-methoxy. A selection of *in vivo* hydrolysable ester forming groups  
15 for hydroxy include alkanoyl, benzoyl, phenylacetyl and substituted benzoyl and phenylacetyl, alkoxycarbonyl (to give alkyl carbonate esters), dialkylcarbamoyl and N-(dialkylaminoethyl)-N-alkylcarbamoyl (to give carbamates), dialkylaminoacetyl and carboxyacetyl. Examples of substituents on benzoyl include morpholino and piperazino linked from a ring nitrogen atom via a methylene group to the 3- or 4- position of the benzoyl  
20 ring.

Some compounds of the formula (I) may have chiral centres and/or geometric isomeric centres (E- and Z- isomers), and it is to be understood that the invention encompasses all such optical, diastereoisomers and geometric isomers that possess CDK inhibitory activity.

25 The invention relates to any and all tautomeric forms of the compounds of the formula (I) that possess CDK inhibitory activity.

It is also to be understood that certain compounds of the formula (I) can exist in solvated as well as unsolvated forms such as, for example, hydrated forms. It is to be understood that the invention encompasses all such solvated forms which possess CDK  
30 inhibitory activity.

Particular values of variable groups are as follows. Such values may be used where appropriate with any of the definitions, claims or embodiments defined hereinbefore or hereinafter.

- 8 -

Ring A is carbocyclyl fused to the imidazole ring.

Ring A is heterocyclyl fused to the imidazole ring.

Ring A is cyclopentyl, cyclohexyl or morpholino fused to the imidazole ring.

R<sup>1</sup> is halo.

5 R<sup>1</sup> is fluoro or chloro.

p is 0-2; wherein the values of R<sup>1</sup> may be the same or different.

p is 0 or 1.

p is 2; wherein the values of R<sup>1</sup> may be the same or different.

p is 1.

10 p is 0.

R<sup>2</sup> is a group R<sup>a</sup>-R<sup>b</sup>- wherein R<sup>a</sup> is selected from C<sub>1-6</sub>alkyl optionally substituted on carbon by one or more R<sup>g</sup>; R<sup>b</sup> is -N(R<sup>m</sup>)SO<sub>2</sub>-; wherein R<sup>m</sup> is hydrogen; and R<sup>g</sup> is C<sub>1-6</sub>alkoxy.

R<sup>2</sup> is a group R<sup>a</sup>-R<sup>b</sup>- wherein R<sup>a</sup> is selected from ethyl optionally substituted on carbon by one or more R<sup>g</sup>; R<sup>b</sup> is -N(R<sup>m</sup>)SO<sub>2</sub>-; wherein R<sup>m</sup> is hydrogen; and R<sup>g</sup> is methoxy or ethoxy.

15 R<sup>2</sup> is *N*-(2-methoxyethyl)sulphamoyl or *N*-(2-ethoxyethyl)sulphamoyl.

q is 0 or 1.

q is 1.

q is 0.

R<sup>3</sup> is halo.

20 R<sup>3</sup> is fluoro, chloro or bromo.

R<sup>3</sup> is chloro or bromo.

n is 0 or 1.

n is 0.

R<sup>4</sup> is hydrogen or C<sub>1-6</sub>alkyl.

25 R<sup>4</sup> is hydrogen or methyl.

R<sup>5</sup> is hydrogen.

m is 1-4; wherein the values of R<sup>4</sup> may be the same or different.

m is 0 or 1.

m is 0.

30 m is 1.

Therefore in another aspect of the invention, there is provided a compound of formula (I) (as depicted above) wherein:

Ring A is cyclopentyl, cyclohexyl or morpholino fused to the imidazole ring;

- 9 -

p is 0;

R<sup>2</sup> is a group R<sup>a</sup>-R<sup>b</sup> - wherein R<sup>a</sup> is selected from C<sub>1-6</sub>alkyl optionally substituted on carbon by one or more R<sup>g</sup>; R<sup>b</sup> is -N(R<sup>m</sup>)SO<sub>2</sub>-; wherein R<sup>m</sup> is hydrogen; and R<sup>g</sup> is C<sub>1-6</sub>alkoxy.

q is 0 or 1;

5 n is 0;

R<sup>4</sup> is hydrogen or C<sub>1-6</sub>alkyl;

R<sup>5</sup> is hydrogen;

m is 0 or 1;

or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.

10 Therefore in another aspect of the invention, there is provided a compound of formula (I) (as depicted above) wherein:

Ring A is cyclopentyl, cyclohexyl or morpholino fused to the imidazole ring;

p is 0;

R<sup>2</sup> is *N*-(2-methoxyethyl)sulphamoyl or *N*-(2-ethoxyethyl)sulphamoyl;

15 q is 0 or 1;

n is 0;

R<sup>4</sup> is hydrogen or methyl;

R<sup>5</sup> is hydrogen;

m is 0 or 1;

20 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.

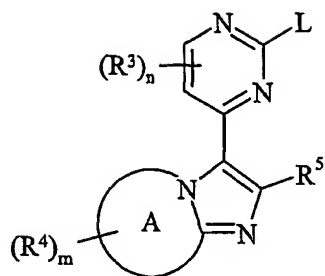
In another aspect of the invention, preferred compounds of the invention are any one of the Examples or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.

Preferred aspects of the invention are those which relate to the compound of formula (I) or a pharmaceutically acceptable salt thereof.

25 Another aspect of the present invention provides a process for preparing a compound of formula (I) or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof which process (wherein variable groups are, unless otherwise specified, as defined in formula (I)) comprises of:

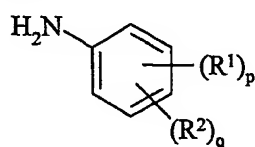
*Process a)* reaction of a pyrimidine of formula (II):

- 10 -



(II)

wherein  $L$  is a displaceable group; with an aniline of formula (III):

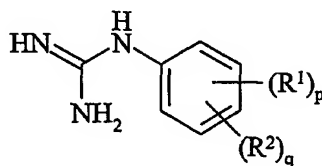


(III)

5

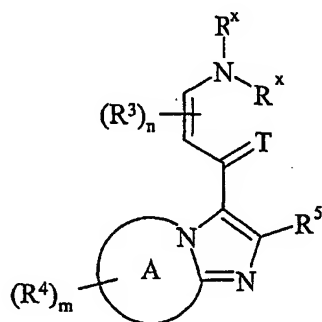
or

Process b) reacting a compound of formula (IV):



(IV)

10 with a compound of formula (V):



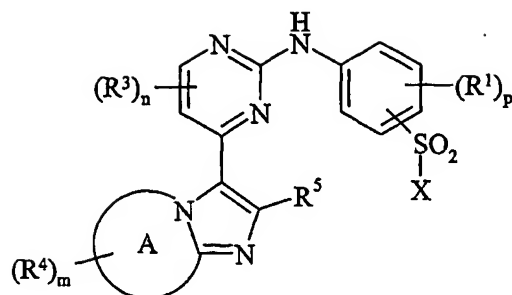
(V)

wherein  $T$  is O or S;  $R^x$  may be the same or different and is selected from  $C_{1-6}$ alkyl;

Process c) for compounds of formula (I) where  $R^2$  is sulphonyl or a group  $R^a-R^b$ - and  $R^b$  is

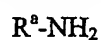
15  $-NHSO_2-$ ; reacting a pyrimidine of formula (VI):

- 11 -



(VI)

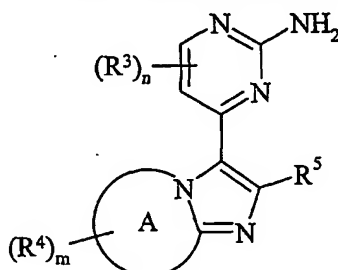
wherein X is a displaceable group; with ammonia or an amine of formula (VII):



(VII)

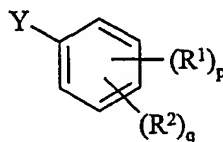
5

Process d) for compounds of formula (I); reacting a pyrimidine of formula (VIII)



(VIII)

with a compound of formula (IX):

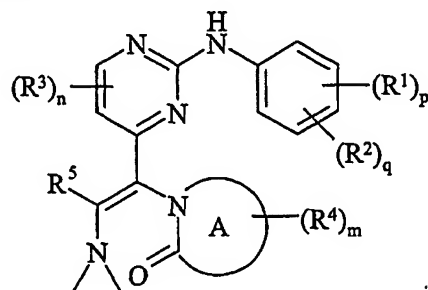


(IX)

10

where Y is a displaceable group;

Process e) cyclizing a compound of formula (X):



(X)

15

- 12 -

and thereafter if necessary:

- i) converting a compound of the formula (I) into another compound of the formula (I);
- ii) removing any protecting groups;
- iii) forming a pharmaceutically acceptable salt or *in vivo* hydrolysable ester.

5           L is a displaceable group, suitable values for L are for example, a halogeno or sulphonyloxy group, for example a chloro, bromo, methanesulphonyloxy or toluene-4-sulphonyloxy group.

          X is a displaceable group, suitable values for X are for example, a fluoro or chloro group. Preferably X is fluoro.

10           Y is a displaceable group, suitable values for Y are for example, a halogeno or sulphonyloxy group, for example a bromo, iodo or trifluoromethanesulphonyloxy group. Preferably Y is iodo.

          Specific reaction conditions for the above reactions are as follows.

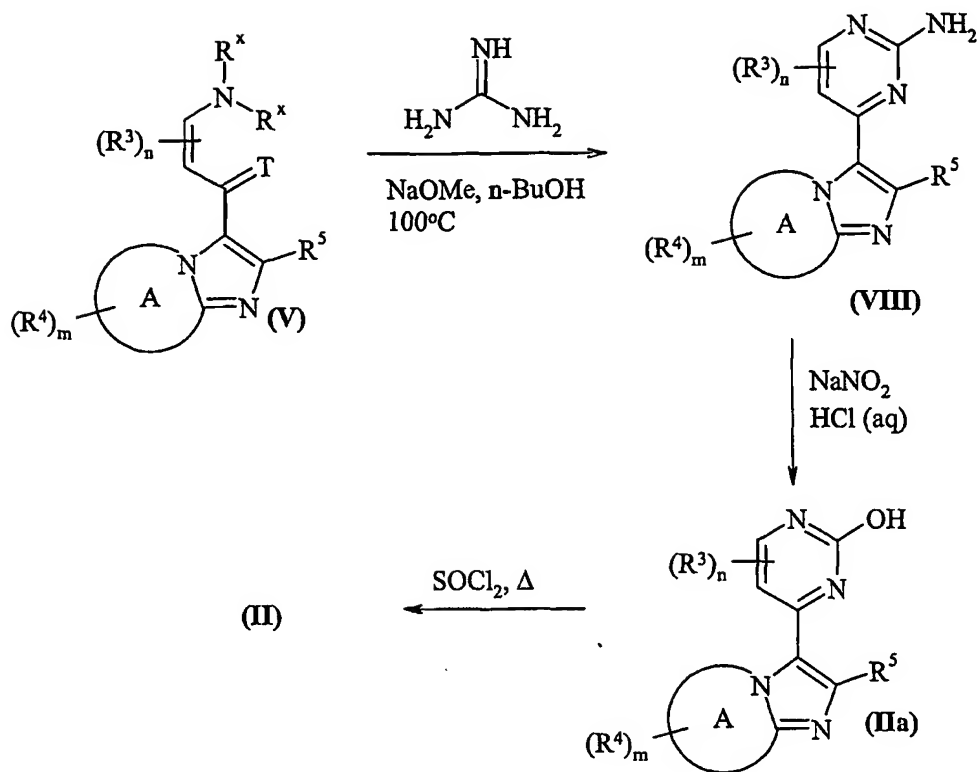
15           *Process a)*   Pyrimidines of formula (II) and anilines of formula (III) may be reacted together:

- i) in the presence of a suitable solvent for example a ketone such as acetone or an alcohol such as EtOH or butanol or an aromatic hydrocarbon such as toluene or *N*-methyl pyrrolidine, optionally in the presence of a suitable acid for example an inorganic acid such as hydrochloric acid or sulphuric acid, or an organic acid such as acetic acid or formic acid (or a 20   suitable Lewis acid) and at a temperature in the range of 0°C to reflux, preferably reflux; or
- ii) under standard Buchwald conditions (for example see *J. Am. Chem. Soc.*, 118, 7215; *J. Am. Chem. Soc.*, 119, 8451; *J. Org. Chem.*, 62, 1568 and 6066) for example in the presence of palladium acetate, in a suitable solvent for example an aromatic solvent such as toluene, benzene or xylene, with a suitable base for example an inorganic base such as caesium 25   carbonate or an organic base such as potassium-*t*-butoxide, in the presence of a suitable ligand such as 2,2'-bis(diphenylphosphino)-1,1'-binaphthyl and at a temperature in the range of 25 to 80°C.

          Pyrimidines of the formula (II) where L is chloro may be prepared according to

*Scheme 1:*

- 13 -



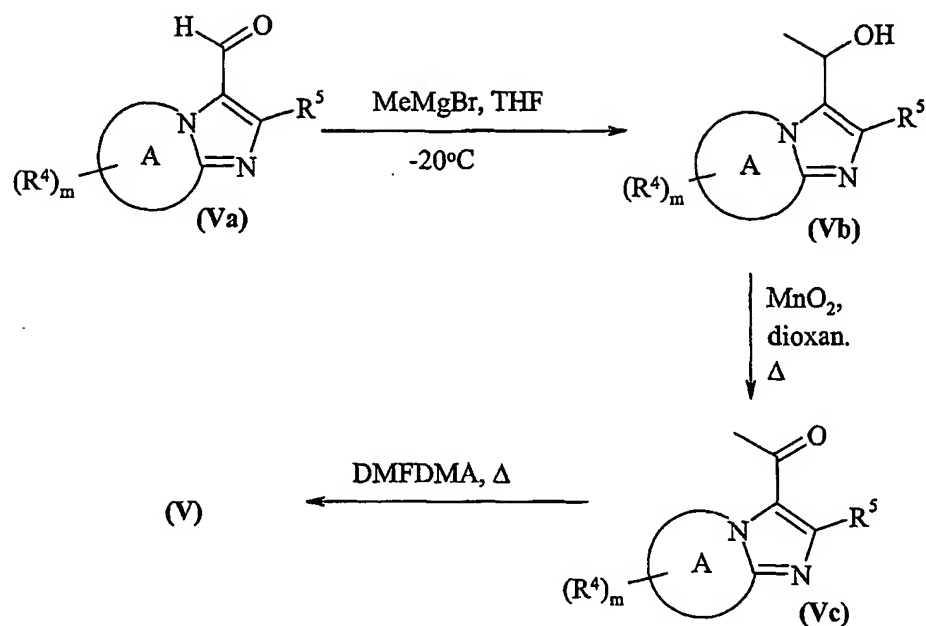
Scheme 1

Anilines of formula (III) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes known in the art.

- 5 *Process b)* Compounds of formula (IV) and compounds of formula (V) are reacted together in a suitable solvent such as *N*-methylpyrrolidinone or butanol at a temperature in the range of  $100-200^\circ C$ , preferably in the range of  $150-170^\circ C$ . The reaction is preferably conducted in the presence of a suitable base such as, for example, sodium hydride, sodium methoxide or potassium carbonate.

- 10 Compounds of formula (V) may be prepared according to *Scheme 2*:

- 14 -

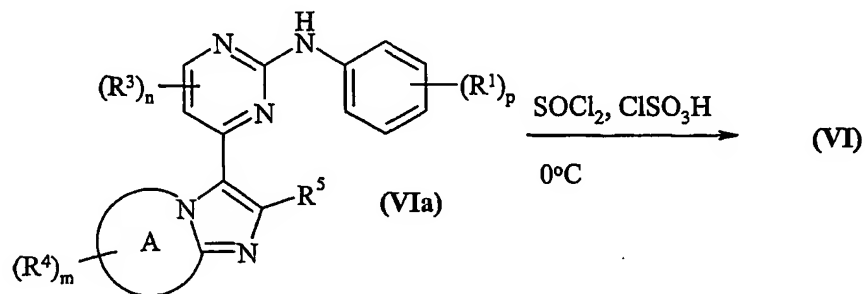


Scheme 2

Compounds of formula (IV) and (Va) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes known in the art.

- 5 *Process c)* Compounds of formula (VI) and amines of formula (VII) may be reacted together in the presence of an inert solvent such as *N*-methylpyrrolidinone or pyridine, in the presence of a base for example an inorganic base such as caesium carbonate or in the presence of an organic base such as excess (VII) and at a temperature in the range of 25 to 80°C.

- 10 Compounds of formula (VI) (wherein X is chloro) may be prepared according to Scheme 3:



Scheme 3

- Compounds of formula (VIa) may be prepared according to *Process a*, *Process b* or *Process d* wherein q is 0.

- 15 -

*Process d)* Compounds of formula (VIII) and amines of formula (IX) may be reacted together under standard Buchwald conditions as described in *Process a*.

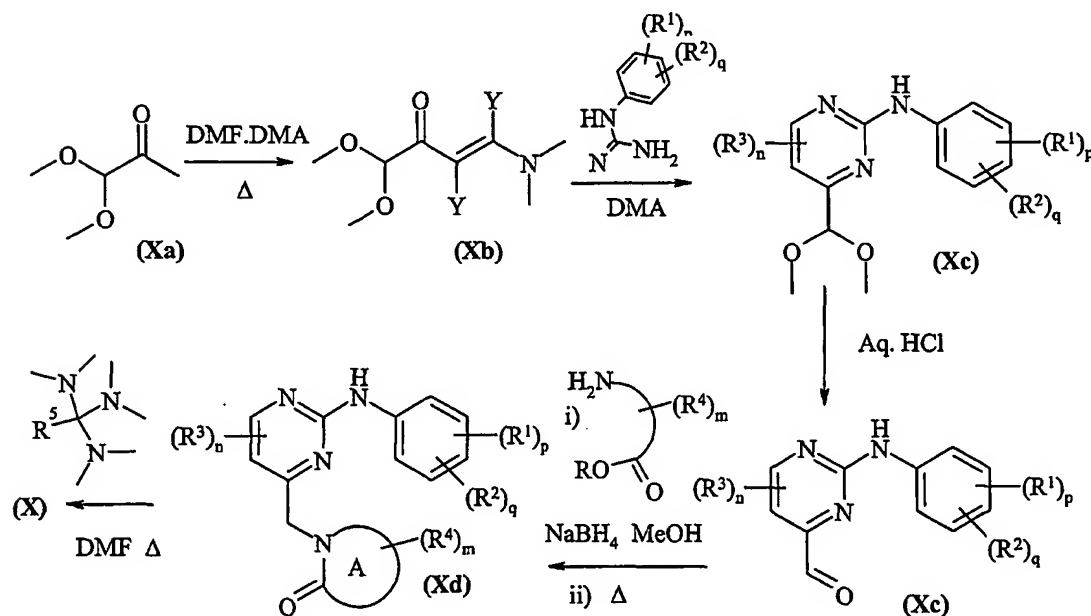
The synthesis of compounds of formula (VIII) is described in *Scheme 1*.

Compounds of formula (IX) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes known in the art.

Amines of formula (VI) are commercially available compounds, or they are known in the literature, or they are prepared by standard processes known in the art.

*Process e)* Compounds of formula (X) may be cyclised by treatment with ammonium salts, such as ammonium trifluoroacetate or ammonium acetate, at a temperature in the range of 120 to 160°C either neat or in an inert solvent such as NMP or DMA.

Compounds of formula (X) may be prepared according to *Scheme 4*:



Scheme 4

wherein b is 1-3 and Y is hydrogen or  $R^3$ .

Compound (Xa) is commercially available.

It will be appreciated that certain of the various ring substituents in the compounds of the present invention may be introduced by standard aromatic substitution reactions or generated by conventional functional group modifications either prior to or immediately following the processes mentioned above, and as such are included in the process aspect of the invention. Such reactions and modifications include, for example, introduction of a substituent by means of an aromatic substitution reaction, reduction of substituents, alkylation

- 16 -

of substituents and oxidation of substituents. The reagents and reaction conditions for such procedures are well known in the chemical art. Particular examples of aromatic substitution reactions include the introduction of a nitro group using concentrated nitric acid, the introduction of an acyl group using, for example, an acyl halide and Lewis acid (such as aluminium trichloride) under Friedel Crafts conditions; the introduction of an alkyl group using an alkyl halide and Lewis acid (such as aluminium trichloride) under Friedel Crafts conditions; and the introduction of a halogeno group. Particular examples of modifications include the reduction of a nitro group to an amino group by for example, catalytic hydrogenation with a nickel catalyst or treatment with iron in the presence of hydrochloric acid with heating; oxidation of alkylthio to alkylsulphinyl or alkylsulphonyl.

It will also be appreciated that in some of the reactions mentioned herein it may be necessary/desirable to protect any sensitive groups in the compounds. The instances where protection is necessary or desirable and suitable methods for protection are known to those skilled in the art. Conventional protecting groups may be used in accordance with standard practice (for illustration see T.W. Green, *Protective Groups in Organic Synthesis*, John Wiley and Sons, 1991). Thus, if reactants include groups such as amino, carboxy or hydroxy it may be desirable to protect the group in some of the reactions mentioned herein.

A suitable protecting group for an amino or alkylamino group is, for example, an acyl group, for example an alkanoyl group such as acetyl, an alkoxycarbonyl group, for example a methoxycarbonyl, ethoxycarbonyl or *t*-butoxycarbonyl group, an arylmethoxycarbonyl group, for example benzyloxycarbonyl, or an aroyl group, for example benzoyl. The deprotection conditions for the above protecting groups necessarily vary with the choice of protecting group. Thus, for example, an acyl group such as an alkanoyl or alkoxycarbonyl group or an aroyl group may be removed for example, by hydrolysis with a suitable base such as an alkali metal hydroxide, for example lithium or sodium hydroxide. Alternatively an acyl group such as a *t*-butoxycarbonyl group may be removed, for example, by treatment with a suitable acid as hydrochloric, sulphuric or phosphoric acid or trifluoroacetic acid and an arylmethoxycarbonyl group such as a benzyloxycarbonyl group may be removed, for example, by hydrogenation over a catalyst such as palladium-on-carbon, or by treatment with a Lewis acid for example boron tris(trifluoroacetate). A suitable alternative protecting group for a primary amino group is, for example, a phthaloyl group which may be removed by treatment with an alkylamine, for example dimethylaminopropylamine, or with hydrazine.

- 17 -

A suitable protecting group for a hydroxy group is, for example, an acyl group, for example an alkanoyl group such as acetyl, an aroyl group, for example benzoyl, or an arylmethyl group, for example benzyl. The deprotection conditions for the above protecting groups will necessarily vary with the choice of protecting group. Thus, for example, an acyl  
5 group such as an alkanoyl or an aroyl group may be removed, for example, by hydrolysis with a suitable base such as an alkali metal hydroxide, for example lithium or sodium hydroxide. Alternatively an arylmethyl group such as a benzyl group may be removed, for example, by hydrogenation over a catalyst such as palladium-on-carbon.

A suitable protecting group for a carboxy group is, for example, an esterifying group,  
10 for example a methyl or an ethyl group which may be removed, for example, by hydrolysis with a base such as sodium hydroxide, or for example a *t*-butyl group which may be removed, for example, by treatment with an acid, for example an organic acid such as trifluoroacetic acid, or for example a benzyl group which may be removed, for example, by hydrogenation over a catalyst such as palladium-on-carbon.

15 The protecting groups may be removed at any convenient stage in the synthesis using conventional techniques well known in the chemical art.

As stated hereinbefore the compounds defined in the present invention possesses anti-cell-proliferation activity such as anti-cancer activity which is believed to arise from the CDK inhibitory activity of the compound. These properties may be assessed, for example,  
20 using the procedure set out below:-

#### Assay

The following abbreviations have been used :-

HEPES is *N*-[2-Hydroxyethyl]piperazine-*N'*-[2-ethanesulfonic acid]

DTT is Dithiothreitol

25 PMSF is Phenylmethanesulphonyl fluoride

The compounds were tested in an *in vitro* kinase assay in 96 well format using Scintillation Proximity Assay (SPA - obtained from Amersham) for measuring incorporation of [ $\gamma$ -33-P]-Adenosine Triphosphate into a test substrate (GST-Retinoblastoma protein; GST-Rb). In each well was placed the compound to be tested (diluted in DMSO and water to  
30 correct concentrations) and in control wells either roscovitine as an inhibitor control or DMSO as a positive control.

Approximately 0.2 $\mu$ l of CDK2/Cyclin E partially-purified enzyme (amount dependent on enzyme activity) diluted in 25 $\mu$ l incubation buffer was added to each well then 20 $\mu$ l of

- 18 -

GST-Rb/ATP/ATP33 mixture (containing 0.5µg GST-Rb and 0.2µM ATP and 0.14µCi [γ-33-P]-Adenosine Triphosphate in incubation buffer), and the resulting mixture shaken gently, then incubated at room temperature for 60 minutes.

To each well was then added 150µL stop solution containing (0.8mg/well of Protein  
5 A-PVT SPA bead (Amersham)), 20pM/well of Anti-Glutathione Transferase, Rabbit IgG (obtained from Molecular Probes), 61mM EDTA and 50mM HEPES pH 7.5 containing 0.05% sodium azide.

The plates were sealed with Topseal-S plate sealers, left for two hours then spun at 2500rpm, 1124xg., for 5 minutes. The plates were read on a Topcount for 30 seconds per  
10 well.

The incubation buffer used to dilute the enzyme and substrate mixes contained 50mM HEPES pH7.5, 10mM MnCl<sub>2</sub>, 1mM DTT, 100µM Sodium vanadate, 100µM NaF, 10mM Sodium Glycerophosphate, BSA (1mg/ml final).

#### Test substrate

15 In this assay only part of the retinoblastoma protein (Science 1987 Mar13;235(4794):1394-1399; Lee W.H., Bookstein R., Hong F., Young L.J., Shew J.Y., Lee E.Y.) was used, fused to a GST tag. PCR of retinoblastoma gene encoding amino acids 379-928 (obtained from retinoblastoma plasmid ATCC pLRbRNL) was performed, and the sequence cloned into pGEx 2T fusion vector (Smith D.B. and Johnson, K.S. Gene 67, 31  
20 (1988); which contained a tac promoter for inducible expression, internal lac I<sup>q</sup> gene for use in any E.Coli host, and a coding region for thrombin cleavage - obtained from Pharmacia Biotech) which was used to amplify amino acids 792-928. This sequence was again cloned into pGEx 2T.

The retinoblastoma 792-928 sequence so obtained was expressed in E.Coli (BL21  
25 (DE3) pLysS cells) using standard inducible expression techniques, and purified as follows.

E.coli paste was resuspended in 10ml/g of NETN buffer (50mM Tris pH 7.5, 120mM NaCl, 1mM EDTA, 0.5%v/v NP-40, 1mM PMSF, 1ug/ml leupeptin, 1ug/ml aprotinin and 1ug/ml pepstatin) and sonicated for 2 x 45 seconds per 100ml homogenate. After centrifugation, the supernatant was loaded onto a 10ml glutathione Sepharose column  
30 (Pharmacia Biotech, Herts, UK), and washed with NETN buffer. After washing with kinase buffer (50mM HEPES pH 7.5, 10mM MgCl<sub>2</sub>, 1mM DTT, 1mM PMSF, 1ug/ml leupeptin, 1ug/ml aprotinin and 1ug/ml pepstatin) the protein was eluted with 50mM reduced glutathione in kinase buffer. Fractions containing GST-Rb(792-927) were pooled and

- 19 -

dialysed overnight against kinase buffer. The final product was analysed by Sodium Dodeca Sulfate (SDS) PAGE (Polyacrylamide gel) using 8-16% Tris-Glycine gels (Novex, San Diego, USA).

#### CDK2 and Cyclin E

5        The open reading frames of CDK2 and Cyclin E were isolated by reverse transcriptase-PCR using HeLa cell and activated T cell mRNA as a template and cloned into the insect expression vector pVL1393 (obtained from Invitrogen 1995 catalogue number: V1392-20). CDK2 and cyclin E were then dually expressed [using a standard virus Baculogold co-infection technique] in the insect SF21 cell system (Spodoptera Frugiperda cells derived from ovarian tissue of the Fall Army Worm - commercially available).

#### Example production of Cyclin E/CDK2

The following Example provides details of the production of Cyclin E/CDK2 in SF21 cells (in TC100 + 10% FBS(TCS) + 0.2% Pluronic) having dual infection MOI 3 for each virus of Cyclin E & CDK2.

15        SF21 cells grown in a roller bottle culture to  $2.33 \times 10^6$  cells/ml were used to inoculate 10 x 500 ml roller bottles at  $0.2 \times 10^6$  cells/ml. The roller bottles were incubated on a roller rig at 28°C.

After 3 days (72 hrs.) the cells were counted, and the average from 2 bottles found to be  $1.86 \times 10^6$  cells/ml. (99% viable). The cultures were then infected with the dual viruses at an MOI 3 for each virus.

20        The viruses were mixed together before addition to the cultures, and the cultures returned to the roller rig 28°C.

After 2 days (48 hrs.) post infection the 5 Litres of culture was harvested. The total cell count at harvest was  $1.58 \times 10^6$  cells/ml.(99% viable). The cells were spun out at 2500rpm, 30 mins., 4°C in Heraeus Omnifuge 2.0 RS in 250 ml. lots. The supernatant was discarded.

#### **Partial co-purification of Cdk2 and Cyclin E**

Sf21 cells were resuspended in lysis buffer (50mM Tris pH 8.2, 10mM MgCl<sub>2</sub>, 1mM DTT, 10mM glycerophosphate, 0.1mM sodium orthovanadate, 0.1mM NaF, 1mM PMSF, 1ug/ml leupeptin and 1ug/ml aprotinin) and homogenised for 2 minutes in a 10ml Dounce homogeniser. After centrifugation, the supernatant was loaded onto a Poros HQ/M 1.4/100 anion exchange column (PE Biosystems, Hertford, UK). Cdk2 and Cyclin E were coeluted at the beginning of a 0-1M NaCl gradient (run in lysis buffer minus protease inhibitors) over 20

- 20 -

column volumes. Co-elution was checked by western blot using both anti-Cdk2 and anti-Cyclin E antibodies (Santa Cruz Biotechnology, California, US).

By analogy, assays designed to assess inhibition of CDK1 and CDK4 may be constructed. CDK2 (EMBL Accession No. X62071) may be used together with Cyclin A or  
5 Cyclin E (see EMBL Accession No. M73812), and further details for such assays are contained in PCT International Publication No. WO99/21845, the relevant Biochemical & Biological Evaluation sections of which are hereby incorporated by reference.

Although the pharmacological properties of the compounds of the formula (I) vary with structural change, in general activity possessed by compounds of the formula (I) may be  
10 demonstrated at IC<sub>50</sub> concentrations or doses in the range 250µM to 1nM.

The following IC<sub>50</sub>s were measured in the above assay.

Example No	IC <sub>50</sub>
2	21nM
5	42nM
9	13nM

The *in vivo* activity of the compounds of the present invention may be assessed by standard techniques, for example by measuring inhibition of cell growth and assessing cytotoxicity.

15 Inhibition of cell growth may be measured by staining cells with Sulforhodamine B (SRB), a fluorescent dye that stains proteins and therefore gives an estimation of amount of protein (i.e. cells) in a well (see Boyd, M.R.(1989) Status of the NCI preclinical antitumour drug discovery screen. Prin. Prac Oncol 10:1-12). Thus, the following details are provided of measuring inhibition of cell growth:-

20 Cells were plated in appropriate medium in a volume of 100µl in 96 well plates; media was Dulbecco's Modified Eagle media for MCF-7, SK-UT-1B and SK-UT-1. The cells were allowed to attach overnight, then inhibitor compounds were added at various concentrations in a maximum concentration of 1% DMSO (v/v). A control plate was assayed to give a value for cells before dosing. Cells were incubated at 37°C, (5% CO<sub>2</sub>) for three days.

25 At the end of three days TCA was added to the plates to a final concentration of 16% (v/v). Plates were then incubated at 4°C for 1 hour, the supernatant removed and the plates washed in tap water. After drying, 100µl SRB dye (0.4% SRB in 1% acetic acid) was added for 30 minutes at 37°C. Excess SRB was removed and the plates washed in 1% acetic acid.

- 21 -

The SRB bound to protein was solubilised in 10mM Tris pH7.5 and shaken for 30 minutes at room temperature. The ODs were read at 540nm, and the concentration of inhibitor causing 50% inhibition of growth was determined from a semi-log plot of inhibitor concentration versus absorbance. The concentration of compound that reduced the optical density to below  
5 that obtained when the cells were plated at the start of the experiment gave the value for toxicity.

Typical IC<sub>50</sub> values for compounds of the invention when tested in the SRB assay are in the range 1mM to 1nM.

According to a further aspect of the invention there is provided a pharmaceutical  
10 composition which comprises a pyrimidine derivative of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as defined hereinbefore in association with a pharmaceutically-acceptable diluent or carrier.

The composition may be in a form suitable for oral administration, for example as a tablet or capsule, for parenteral injection (including intravenous, subcutaneous, intramuscular,  
15 intravascular or infusion) as a sterile solution, suspension or emulsion, for topical administration as an ointment or cream or for rectal administration as a suppository.

In general the above compositions may be prepared in a conventional manner using conventional excipients.

The compound of formula (I) will normally be administered to a warm-blooded  
20 animal at a unit dose within the range 5-5000 mg per square meter body area of the animal, i.e. approximately 0.1-100 mg/kg, and this normally provides a therapeutically-effective dose. A unit dose form such as a tablet or capsule will usually contain, for example 1-250 mg of active ingredient. Preferably a daily dose in the range of 1-50 mg/kg is employed. However the daily dose will necessarily be varied depending upon the host treated, the particular route  
25 of administration, and the severity of the illness being treated. Accordingly the optimum dosage may be determined by the practitioner who is treating any particular patient.

According to a further aspect of the present invention there is provided a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as defined hereinbefore for use in a method of treatment of the human or animal body by  
30 therapy.

We have found that the compounds defined in the present invention, or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, are effective cell cycle inhibitors (anti-cell proliferation agents), which property is believed to arise from their CDK

- 22 -

inhibitory properties. Accordingly the compounds of the present invention are expected to be useful in the treatment of diseases or medical conditions mediated alone or in part by CDK enzymes, i.e. the compounds may be used to produce a CDK inhibitory effect in a warm-blooded animal in need of such treatment. Thus the compounds of the present invention provide a method for treating the proliferation of malignant cells characterised by inhibition of CDK enzymes, i.e. the compounds may be used to produce an anti-proliferative effect mediated alone or in part by the inhibition of CDKs. Such a compound of the invention is expected to possess a wide range of anti-cancer properties as CDKs have been implicated in many common human cancers such as leukaemia and breast, lung, colon, rectal, stomach, prostate, bladder, pancreas and ovarian cancer. Thus it is expected that a compound of the invention will possess anti-cancer activity against these cancers. It is in addition expected that a compound of the present invention will possess activity against a range of leukaemias, lymphoid malignancies and solid tumours such as carcinomas and sarcomas in tissues such as the liver, kidney, prostate and pancreas. In particular such compounds of the invention are expected to slow advantageously the growth of primary and recurrent solid tumours of, for example, the colon, breast, prostate, lungs and skin. More particularly such compounds of the invention, or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, are expected to inhibit the growth of those primary and recurrent solid tumours which are associated with CDKs, especially those tumours which are significantly dependent on CDKs for their growth and spread, including for example, certain tumours of the colon, breast, prostate, lung, vulva and skin.

It is further expected that a compound of the present invention will possess activity against other cell-proliferation diseases in a wide range of other disease states including leukaemias, fibroproliferative and differentiative disorders, psoriasis, rheumatoid arthritis, Kaposi's sarcoma, haemangioma, acute and chronic nephropathies, atheroma, atherosclerosis, arterial restenosis, autoimmune diseases, acute and chronic inflammation, bone diseases and ocular diseases with retinal vessel proliferation.

Thus according to this aspect of the invention there is provided a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as defined hereinbefore for use as a medicament; and the use of a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as defined hereinbefore in the manufacture of a medicament for use in the production of a cell cycle inhibitory (anti-cell-proliferation) effect in a warm-blooded animal such as man. Particularly,

- 23 -

an inhibitory effect is produced by preventing entry into or progression through the S phase by inhibition of CDK2 and CDK4, especially CDK2, and M phase by inhibition of CDK1.

According to a further feature of the invention, there is provided a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as  
5 defined herein before in the manufacture of a medicament for use in the treatment of cancers (solid tumours and leukaemias), fibroproliferative and differentiative disorders, psoriasis, rheumatoid arthritis, Kaposi's sarcoma, haemangioma, acute and chronic nephropathies, atheroma, atherosclerosis, arterial restenosis, autoimmune diseases, acute and chronic inflammation, bone diseases and ocular diseases with retinal vessel proliferation, particularly  
10 in the treatment of cancers.

According to a further feature of this aspect of the invention there is provided a method for producing a cell cycle inhibitory (anti-cell-proliferation) effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound as defined immediately above. Particularly, an inhibitory  
15 effect is produced by preventing entry into or progression through the S phase by inhibition of CDK2 and CDK4, especially CDK2, and M phase by inhibition of CDK1.

According to a further feature of this aspect of the invention there is provided a method for producing a cell cycle inhibitory (anti-cell-proliferation) effect in a warm-blooded animal, such as man, in need of such treatment which comprises administering to said animal  
20 an effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof as defined herein before. Particularly, an inhibitory effect is produced by preventing entry into or progression through the S phase by inhibition of CDK2 and CDK4, especially CDK2, and M phase by inhibition of CDK1.

According to an additional feature of this aspect of the invention there is provided a  
25 method of treating cancers (solid tumours and leukaemias), fibroproliferative and differentiative disorders, psoriasis, rheumatoid arthritis, Kaposi's sarcoma, haemangioma, acute and chronic nephropathies, atheroma, atherosclerosis, arterial restenosis, autoimmune diseases, acute and chronic inflammation, bone diseases and ocular diseases with retinal vessel proliferation, in a warm-blooded animal, such as man, in need of such treatment which  
30 comprises administering to said animal an effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof as defined herein before.

Particularly there is provided a method of treating cancer in a warm-blooded animal,

- 24 -

such as man, in need of such treatment which comprises administering to said animal an effective amount of a compound of formula (I) or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof as defined herein before.

In a further aspect of the invention there is provided a pharmaceutical composition  
5 which comprises a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as defined herein before in association with a pharmaceutically-acceptable diluent or carrier for use in the production of a cell cycle inhibitory (anti-cell-proliferation) effect in a warm-blooded animal such as man.

In a further aspect of the invention there is provided a pharmaceutical composition  
10 which comprises a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as defined herein before in association with a pharmaceutically-acceptable diluent or carrier for use in the treatment of cancers (solid tumours and leukaemias), fibroproliferative and differentiative disorders, psoriasis, rheumatoid arthritis, Kaposi's sarcoma, haemangioma, acute and chronic nephropathies,  
15 atheroma, atherosclerosis, arterial restenosis, autoimmune diseases, acute and chronic inflammation, bone diseases and ocular diseases with retinal vessel proliferation, in a warm-blooded animal such as man.

In a further aspect of the invention there is provided a pharmaceutical composition which comprises a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, as defined herein before in association with a  
20 pharmaceutically-acceptable diluent or carrier for use in the treatment of cancer in a warm-blooded animal such as man.

Preventing cells from entering DNA synthesis by inhibition of essential S-phase initiating activities such as CDK2 initiation may also be useful in protecting normal cells of  
25 the body from toxicity of cycle-specific pharmaceutical agents. Inhibition of CDK2 or 4 will prevent progression into the cell cycle in normal cells which could limit the toxicity of cycle-specific pharmaceutical agents which act in S-phase, G2 or mitosis. Such protection may result in the prevention of hair loss normally associated with these agents.

Therefore in a further aspect of the invention there is provided a compound of formula  
30 (I) as defined above or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof for use as a cell protective agent.

Therefore in a further aspect of the invention there is provided a compound of formula (I) as defined above or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof

- 25 -

for use in preventing hair loss arising from the treatment of malignant conditions with pharmaceutical agents.

Examples of pharmaceutical agents for treating malignant conditions that are known to cause hair loss include alkylating agents such as ifosfamide and cyclophosphamide; antimetabolites such as methotrexate, 5-fluorouracil, gemcitabine and cytarabine; vinca alkaloids and analogues such as vincristine, vinblastine, vindesine, vinorelbine; taxanes such as paclitaxel and docetaxel; topoisomerase I inhibitors such as irinotecan and topotecan; cytotoxic antibiotics such as doxorubicin, daunorubicin, mitoxantrone, actinomycin-D and mitomycin; and others such as etoposide and tretinoin.

10 In another aspect of the invention, the compound of formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, may be administered in association with a one or more of the above pharmaceutical agents. In this instance the compound of formula (I) may be administered by systemic or non systemic means. Particularly the compound of formula (I) may be administered by non-systemic means, for example topical administration.

15 Therefore in an additional feature of the invention, there is provided a method of preventing hair loss during treatment for one or more malignant conditions with pharmaceutical agents, in a warm-blooded animal, such as man, which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof.

20 In an additional feature of the invention, there is provided a method of preventing hair loss during treatment for one or more malignant conditions with pharmaceutical agents, in a warm-blooded animal, such as man, which comprises administering to said animal an effective amount of a compound of formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof in simultaneous, sequential or separate administration with an effective amount of said pharmaceutical agent.

25 According to a further aspect of the invention there is provided a pharmaceutical composition for use in preventing hair loss arising from the treatment of malignant conditions with pharmaceutical agents which comprises a compound of formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, and said pharmaceutical agent, in association with a pharmaceutically acceptable diluent or carrier.

30 According to a further aspect of the present invention there is provided a kit comprising a compound of formula (I), or a pharmaceutically acceptable salt or *in vivo*

- 26 -

hydrolysable ester thereof, and a pharmaceutical agent for treating malignant conditions that is known to cause hair loss.

According to a further aspect of the present invention there is provided a kit comprising:

- 5 a) a compound of formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, in a first unit dosage form;
- b) a pharmaceutical agent for treating malignant conditions that is known to cause hair loss; in a second unit dosage form; and
- c) container means for containing said first and second dosage forms.

10 According to another feature of the invention there is provided the use of a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, in the manufacture of a medicament for the prevention of hair loss during treatment of malignant conditions with pharmaceutical agents.

According to a further aspect of the present invention there is provided a combination  
15 treatment for the prevention of hair loss comprising the administration of an effective amount of a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, optionally together with a pharmaceutically acceptable diluent or carrier, with the simultaneous, sequential or separate administration of an effective amount of a pharmaceutical agent for treatment of malignant conditions to a warm-blooded animal, such  
20 as man.

As stated above the size of the dose required for the therapeutic or prophylactic treatment of a particular cell-proliferation disease will necessarily be varied depending on the host treated, the route of administration and the severity of the illness being treated. A unit dose in the range, for example, 1-100 mg/kg, preferably 1-50 mg/kg is envisaged.

25 The CDK inhibitory activity defined hereinbefore may be applied as a sole therapy or may involve, in addition to a compound of the invention, one or more other substances and/or treatments. Such conjoint treatment may be achieved by way of the simultaneous, sequential or separate administration of the individual components of the treatment. In the field of medical oncology it is normal practice to use a combination of different forms of treatment to  
30 treat each patient with cancer. In medical oncology the other component(s) of such conjoint treatment in addition to the cell cycle inhibitory treatment defined hereinbefore may be: surgery, radiotherapy or chemotherapy. Such chemotherapy may cover three main categories of therapeutic agent:

- 27 -

- (i) other cell cycle inhibitory agents that work by the same or different mechanisms from those defined hereinbefore;
- (ii) cytostatic agents such as antioestrogens (for example tamoxifen, toremifene, raloxifene, droloxifene, idoxifene), progestogens (for example megestrol acetate), aromatase inhibitors (for example anastrozole, letrozole, vorazole, exemestane), antiprogestogens, antiandrogens (for example flutamide, nilutamide, bicalutamide, cyproterone acetate), LHRH agonists and antagonists (for example goserelin acetate, luprolide), inhibitors of testosterone 5 $\alpha$ -dihydroreductase (for example finasteride), anti-invasion agents (for example metalloproteinase inhibitors like marimastat and inhibitors of urokinase plasminogen activator receptor function) and inhibitors of growth factor function, (such growth factors include for example platelet derived growth factor and hepatocyte growth factor such inhibitors include growth factor antibodies, growth factor receptor antibodies, tyrosine kinase inhibitors and serine/threonine kinase inhibitors); and
- (iii) antiproliferative/antineoplastic drugs and combinations thereof, as used in medical oncology, such as antimetabolites (for example antifolates like methotrexate, fluoropyrimidines like 5-fluorouracil, purine and adenosine analogues, cytosine arabinoside); antitumour antibiotics (for example anthracyclines like doxorubicin, daunomycin, epirubicin and idarubicin, mitomycin-C, dactinomycin, mithramycin); platinum derivatives (for example cisplatin, carboplatin); alkylating agents (for example nitrogen mustard, melphalan, chlorambucil, busulphan, cyclophosphamide, ifosfamide, nitrosoureas, thiotepa); antimetotic agents (for example vinca alkaloids like vincristine and taxoids like taxol, taxotere); topoisomerase inhibitors (for example epipodophyllotoxins like etoposide and teniposide, amsacrine, topotecan). According to this aspect of the invention there is provided a pharmaceutical product comprising a compound of the formula (I) as defined hereinbefore and an additional anti-tumour substance as defined hereinbefore for the conjoint treatment of cancer.

In addition to their use in therapeutic medicine, the compounds of formula (I) and their pharmaceutically acceptable salts are also useful as pharmacological tools in the development and standardisation of *in vitro* and *in vivo* test systems for the evaluation of the effects of inhibitors of cell cycle activity in laboratory animals such as cats, dogs, rabbits, monkeys, rats and mice, as part of the search for new therapeutic agents.

- 28 -

In the above other pharmaceutical composition, process, method, use and medicament manufacture features, the alternative and preferred embodiments of the compounds of the invention described herein also apply.

### Examples

- 5           The invention will now be illustrated by the following non limiting examples in which, unless stated otherwise:
- (i) temperatures are given in degrees Celsius (°C); operations were carried out at room or ambient temperature, that is, at a temperature in the range of 18-25°C;
  - (ii) organic solutions were dried over anhydrous magnesium sulphate; evaporation of solvent  
10 was carried out using a rotary evaporator under reduced pressure (600-4000 Pascals; 4.5-30mmHg) with a bath temperature of up to 60°C;
  - (iii) chromatography means flash chromatography on silica gel; thin layer chromatography (TLC) was carried out on silica gel plates;
  - (iv) in general, the course of reactions was followed by TLC and reaction times are given for  
15 illustration only;
  - (v) final products had satisfactory proton nuclear magnetic resonance (NMR) spectra and/or mass spectral data;
  - (vi) yields are given for illustration only and are not necessarily those which can be obtained by diligent process development; preparations were repeated if more material was required;
  - 20 (vii) when given, NMR data is in the form of delta values for major diagnostic protons, given in parts per million (ppm) relative to tetramethylsilane (TMS) as an internal standard, determined at 300 MHz using perdeuterio dimethyl sulphoxide (DMSO-d<sub>6</sub>) as solvent unless otherwise indicated;
  - (viii) chemical symbols have their usual meanings; SI units and symbols are used;
  - 25 (ix) solvent ratios are given in volume:volume (v/v) terms; and
  - (x) mass spectra were run with an electron energy of 70 electron volts in the chemical ionization (CI) mode using a direct exposure probe; where indicated ionization was effected by electron impact (EI), fast atom bombardment (FAB) or electrospray (ESP); values for m/z are given; generally, only ions which indicate the parent mass are reported; and unless  
30 otherwise stated, the mass ion quoted is (MH)<sup>+</sup>;
  - (xi) unless stated otherwise compounds containing an asymmetrically substituted carbon and/or sulphur atom have not been resolved;

- 29 -

(xii) where a synthesis is described as being analogous to that described in a previous example the amounts used are the millimolar ratio equivalents to those used in the previous example; and

(xvi) the following abbreviations have been used:

5	THF	tetrahydrofuran;
	DMF	<i>N,N</i> -dimethylformamide;
	EtOAc	ethyl acetate;
	MeOH	methanol;
	EtOH	ethanol;
10	DCM	dichloromethane; and
	DMSO	dimethylsulphoxide.

### Example 1

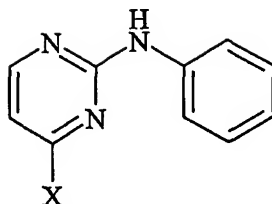
#### 2-Anilino-4-(6,7-dihydro-5H-pyrrolo[1,2-*a*]imidazol-3-yl)pyrimidine

15 A mixture of 2-anilino-4-[1-(pyrrolid-2-on-1-yl)-2-(dimethylamino)vinyl]pyrimidine (Method 6; 1.85g, 5.72mmol) and ammonium trifluoroacetate (7.5g, 57.2mmol) in dry *N*-methylpyrrolidinone was stirred and heated at 140°C under nitrogen for 18 hours and then at 150°C for 10 hours. The mixture was allowed to cool and the solvent removed by  
20 evaporation. The residue was partitioned between water and DCM and insolubles removed by filtration. The biphasic mixture was separated and the organic layer dried (Na<sub>2</sub>SO<sub>4</sub>) and the solvent removed by evaporation. The residue was purified by chromatography eluting with DCM / MeOH (98:2 and then 96.5:3.5). The purified product was triturated with diethyl ether, filtered and dried to give the title compound (120mg, 8%) as a yellow solid. NMR: 2.55  
25 1H), 2.78 (t, 2H), 4.33 (t, 2H), 6.95 (t, 1H), 7.08 (d, 1H), 7.27 (t, 2H), 7.7(d, 2H), 7.75 (s, 1H), 8.35 (d, 1H), 9.38 (s, 1H): m/z 278.

### Examples 2 - 5

The following compounds were prepared by the procedure of Example 1 using the appropriate starting materials (wherein "\*" represents the point of attachment to the  
30 pyrimidine ring):

- 30 -



Ex	X	NMR	m/z	SM
2 <sup>1</sup>		1.87 (m, 4H), 2.83 (t, 2H), 4.42 (t, 2H), 6.95 (t, 1H), 7.08 (d, 1H), 7.3 (t, 2H), 7.68 (m, 3H), 8.35 (d, 1H), 9.37 (s, 1H)	292	Meth 7
3		1.23 (d, 3H), 2.23 (m, 1H), 2.77 (m, 2H), 2.9 (m, 1H), 5.08 (m, 1H), 6.97 (t, 1H), 7.1 (d, 1H), 7.3 (t, 2H), 7.67 (d, 2H), 7.77 (s, 1H), 8.35 (d, 1H), 9.35 (s, 1H)	292	Meth 8
4		1.17 (d, 3H), 1.9 (m, 4H), 2.8 (m, 2H), 5.53 m, 1H), 6.95 (t, 1H), 7.08 (d, 1H), 7.37 (t, 2H), 7.65 (m, 2H), 8.33 (d, 1H), 9.33 (s, 1H)	306	Meth 9
5		4.03 (t, 2H), 4.47 (t, 2H), 4.8 (s, 2H), 6.95 (t, 1H), 7.12 (d, 1H), 7.27 (t, 2H), 7.67 (d, 2 H), 7.77 (s, 1H), 8.38 (d, 1H), 9.4 (s, 1H)	294	Meth 10

<sup>1</sup> Purified by chromatography eluting with DCM / MeOH (95:5).

### Example 6

#### 5 2-[N-(2-Methoxyethyl)sulphamoyl]anilino]-4-(6,7-dihydro-5H-pyrrolo[1,2-a]imidazol-3-yl)pyrimidine

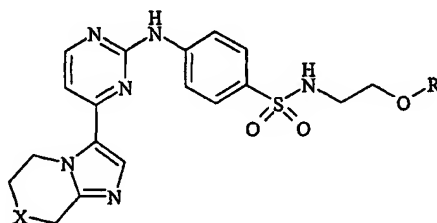
Chlorosulphonic acid (143μl, 2.16mmol) was added to a stirred suspension of 2-anilino-4-(6,7-dihydro-5H-pyrrolo[1,2-a]imidazol-3-yl)pyrimidine (Example 1; 150mg, 0.54mmol) in thionyl chloride (3.0ml) at 0°C. The mixture was stirred at 0°C for 10 minutes and then heated at reflux for 80 minutes. The mixture was allowed to cool and the excess thionyl chloride removed by evaporation. A solution of 2-methoxyethylamine (0.756ml, 8.1mmol) in MeOH (1.5ml) was added to the residue and the mixture stirred at ambient temperature for 24 hours. The volatiles were removed by evaporation and the residue suspended in distilled water and stirred for 1 hour. The resulting solid was collected by filtration, washed with water and dried to give the title compound (182mg, 81%) as a pale

- 31 -

brown solid. NMR: 2.58 (m, 2H), 2.83 (m, 4H), 3.18 (s, 3H), 3.3 (t, 2H), 4.4 (t, 2H), 7.2 (d, 1H), 7.47 (s, 1H), 7.7 (d, 2H), 7.8 (s, 1H), 7.92 (d, 2H), 8.43 (d, 1H), 9.83 (s, 1H); m/z 415.

### Examples 7 - 9

- 5 The following compounds were prepared by the procedure of Example 6 using the appropriate starting materials.



Ex	R	X	NMR	m/z	SM
7	Me	CH <sub>2</sub>	1.9 (m, 4H), 2.86 (m, 4H), 3.17 (s, 3H), 3.3 (t, 2H), 4.47 (t, 2H), 7.2 (d, 1H), 7.45 (t, 1H), 7.7 (m, 3H), 7.9 (d, 2H), 8.4 (d, 1H), 9.83 (s, 1H)	429	Ex 2
8	Et	CH <sub>2</sub>	1.0 (t, 3H), 1.83 (m, 4H), 2.78 (m, 4H), 3.25 (m, 4H), 4.4 (t, 2H), 7.13 (d, 1H), 7.40 (t, 1H), 7.65 (m, 3H), 7.83 (d, 2H), 8.37 (d, 1H), 9.80 (s, 1H)	443	Ex 2
9	Me	O	2.9 (t, 2H), 3.17 (s, 3H), 3.3 (t, 2H), 4.04 (t, 2H), 4.53 (t, 2H), 4.83 (s, 2H), 7.23 (d, 1H), 7.43 (s, 1H), 7.72 (d, 2H), 7.8 (s, 1H), 7.88 (d, 2H), 8.45 (d, 1H), 9.86 (s, 1H):	431	Ex 5

### Example 10

#### 10 2-Anilino-4-(8-methyl-5,6,7,8-tetrahydroimidazo[1,2-a]pyridin-3-yl)pyrimidine

n-Butyllithium (1.2 ml of a 1.6M solution in hexane, 1.92mmol) was added slowly to a stirred solution of 2-anilino-4-(5,6,7,8-tetrahydroimidazo[1,2-a]pyridin-3-yl)pyrimidine (Example 2; 200mg, 0.69mmol) in dry THF (10ml) cooled to -78°C under nitrogen making sure that the reaction temperature remained below -65°C. The mixture was stirred at -70°C for 15 minutes, then iodomethane (45µl, 0.72mmol) was added and the reaction stirred at -70°C for 10 minutes and then allowed to warm and stirred at ambient temperature for 20 hours. The reaction mixture was partitioned between EtOAc and water and the layers separated. The organic layer was washed with saturated brine, dried (Na<sub>2</sub>SO<sub>4</sub>) and the volatiles removed by evaporation. The residue was purified by chromatography eluting with DCM / MeOH (98:2).

- 32 -

The purified product was twice triturated with diethyl ether, collected by filtration and dried to give the title compound (33mg, 16%) as a pale yellow solid. NMR: 1.37 (d, 3H), 1.57 (m, 1H), 1.92 (m, 1H), 2.07 (m, 2H), 2.97 (m, 1H), 4.25 (m, 1H), 4.65 (m, 1H), 7.02 (t, 2H), 7.15 (d, 1H), 7.33 (t, 2H), 7.72 (m, 3H), 8.38 (d, 1H), 9.42 (s, 1H); m/z 306.

5

**Example 11****2-Anilino-4-(8-methyl-5,6-dihydro-8H-imidazo[2,1-c][1,4]oxazin-3-yl)pyrimidine**

By an analogous process to Example 10, 2-Anilino-4-(5,6-dihydro-8H-imidazo[2,1-c][1,4]oxazin-3-yl)pyrimidine (Example 5; 163mg, 0.556mmol) was treated with n-butyllithium (0.73ml of a 1.6M solution in hexane, 1.168mmol) and iodomethane (36µl, 0.583mmol) to give the title compound (67mg, 39%) as a pale yellow solid. NMR: 1.5 (d, 3H), 3.9 (m, 1H), 4.18 (m, 1H), 4.32 (m, 1H), 4.63 (m, 1H), 4.87 (q, 1H), 6.95 (t, 1H), 7.13 (d, 1H), 7.3 (t, 2H), 7.67 (d, 2H), 7.75 (s, 1H), 8.37 (d, 1H), 9.4 (s, 1H); m/z 308.

**15 Preparation of Starting Materials**

The starting materials for the above Examples are either commercially available or are readily prepared by standard methods from known materials. For example the following reactions are illustrations but not limitations of the preparation of some of the starting materials used in the above reactions.

20

**Method 1****1,1-Dimethoxy-4-dimethylaminobut-3-en-2-one**

1,1-Dimethoxypropan-2-one (57.9g, 0.459mol) was added to dimethyl formamide dimethyl acetal (54.6g, 0.459mol) and the mixture stirred and heated at 100°C for 18 hours.

25 The reaction mixture was allowed to cool and the volatiles removed by evaporation give the title compound (79g) as a red oil. NMR: (CDCl<sub>3</sub>): 2.90 (d, 3H), 3.10 (d, 3H), 3.40 (s, 6H), 4.56 (s, 1H), 5.34 (1H, d), 7.74 (d, 1H).

**Method 2****30 2-Anilino-4-(dimethoxymethyl)pyrimidine**

A mixture of 1,1-dimethoxy-4-dimethylaminobut-3-en-2-one (Method 1; 20.0g, 0.116 mol) and phenyl guanidine bicarbonate (25g, 0.126mol) in anhydrous dimethylacetamide (350ml) was stirred and heated at 130°C under nitrogen for 18 hours. The reaction mixture

- 33 -

was allowed to cool and the solvent removed by evaporation. The residue was dissolved in EtOAc and the solution washed with water (x5), saturated sodium chloride (x2), dried and evaporated to give the title compound (24.7g, 88 %) as a dark brown oil. NMR: (CDCl<sub>3</sub>): 3.42 (s, 6H), 5.20 (s, 1H), 6.94 (d, 1H), 7.04 (t, 1H), 7.31 (m, 3H), 7.64 (d, 2H), 8.47 (d, 1H), m/z: 246.

### **Method 3**

#### **2-Anilinopyrimidin-4-carbaldehyde**

A mixture of 2-anilino-4-(dimethoxymethyl)pyrimidine (Method 2; 26.5g, 0.108mol) and 3M hydrochloric acid (108ml, 0.324mol) was stirred and heated at 50°C for 18 hours. The reaction mixture was allowed to cool and the pH of the solution adjusted to 9 by careful addition of solid sodium carbonate. The mixture was extracted with EtOAc (5 x 100 ml). The combined extracts were washed with water (2 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and evaporated to give the title compound (16.2g, 78 %) as a brown solid. NMR: (CDCl<sub>3</sub>): 7.10 (t, 1H), 7.20 (d, 1H), 7.40 (t, 3H), 7.68 (d, 2H), 8.64 (d, 1H), 9.90 (s, 1H), m/z 232 [MH+MeOH]<sup>+</sup>.

### **Method 4**

#### **2-Anilino-4-(pyrrolid-2-on-1-ylmethyl)pyrimidine**

Triethylamine (1.52ml, 11mmol) was added to a mixture of 2-anilinopyrimidin-4-carbaldehyde (Method 3; 1.99g, 10mmol) and ethyl 4-aminobutyrate hydrochloride (1.84g, 11mmol) in MeOH (100ml) and the mixture stirred at ambient temperature under nitrogen for 18 hours. The insolubles were removed by filtration and the volatiles removed from the filtrate by evaporation. The residue was suspended in EtOAc and further insoluble material removed by filtration and the filtrate evaporated. The residue was suspended in EtOH (200ml) and stirred under nitrogen. Sodium borohydride (0.456g, 12 mmol) was added in several portions and the reaction mixture then stirred at ambient temperature for 96 hours. The solvent was removed by evaporation, the residue dissolved in EtOAc (150ml) and the solution washed with saturated brine, dried and the volatiles evaporated to give the title compound (2.2g, 88 %) as a yellow gum. NMR: (CDCl<sub>3</sub>) 2.12 (m, 2H), 2.47 (t, 2H), 3.45 (t, 2H), 4.44 (s, 2H), 6.62 (d, 1H), 7.04 (t, 1H), 7.32 (m, 3H), 7.61 (d, 2H), 8.35 (d, 1H), m/z 269.

- 34 -

**Method 5****2-Anilino-4-(piperidin-2-on-1-ylmethyl)pyrimidine**

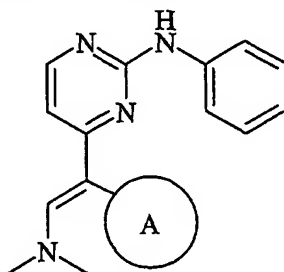
By an analogous process to Method 4, 2-anilinopyrimidin-4-carbaldehyde (Method 3; 3.24, 16.2mmol) was treated with methyl 5-aminopentanoate hydrochloride (3.0g, 17.9mmol) to give the title compound (2.23g, 51%) as a pale yellow solid. NMR: 1.85 (m, 4H), 2.5 (s, 2H), 3.4 (s, 2H), 4.58 (s, 2H), 6.63 (d, 1H), 7.05 (t, 1H), 7.3 (m, 3H), 7.62 (d, 2H), 8.34 (d, 1H); m/z 305.

**Method 6****2-Anilino-4-[1-(pyrrolid-2-on-1-yl)-2-(dimethylamino)vinyl]pyrimidine**

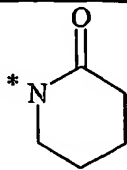
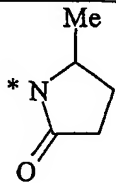
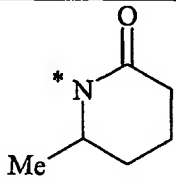
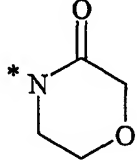
A mixture of 2-anilino-4-(pyrrolid-2-on-1-ylmethyl)pyrimidine (Method 4; 960mg, 3.6mmol) and tris-dimethylaminomethane (1.04g, 7.2mmol) in dry DMF (15ml) was stirred and heated at 130°C under nitrogen for 6 hours. The reaction mixture was allowed to cool and the solvent removed by evaporation. The residue was triturated with a mixture of ether and distilled water and the solid product collected by filtration, washed with water and ether, and dried to give the title compound (745mg, 81%) as a tan solid. NMR: (CDCl<sub>3</sub>): 2.11 (m, 2H), 2.45 (m, 2H), 3.00 (s, 6H), 3.38 (m, 1H), 3.72 (m, 1H), 6.20 (d, 1H), 7.00 (t, 1H), 7.08 (s, 1H), 7.27 (m, 2H), 7.58 (m, 2H), 7.7 (s, 1H), 8.11(d, 1H); m/z 324.

**Methods 7 - 10**

The following compounds were prepared by the procedure of Method 6 using the appropriate starting materials (wherein "\*" represents the point of attachment).



- 35 -

Meth	Ring A	NMR	m/z	SM
7		1.9 (m, 4H), 2.52 (m, 2H), 3.0 (s, 6H), 3.37 (m, 2H), 6.22 (d, 1H), 6.96 (m, 1H), 7.3 (m, 4H), 7.58 (d, 2H), 7.65 (s, 1H), 8.07 (d, 1H)	338	Meth 5
8 <sup>1</sup>		1.1 (d, 3H), 1.7 (m, 1H), 2.37 (m, 3H), 3.83 (m, 1H), 6.33 (d, 1H), 6.92 (t, 1H), 7.25 (t, 2H), 7.7 (m, 3H), 8.05 (d, 1H), 8.6 (s, 1H)	338	Meth 15
9 <sup>1</sup>		1.17 (d, 3H), 1.83 (m, 4H), 2.4 (m, 2H), 3.0 (s, 6H), 3.7 (q, 1H), 6.33 (d, 1H), 6.93 (t, 1H), 7.26 (t, 2H), 7.63 (s, 1H), 7.73 (d, 1H), 8.05 (d, 1H), 8.4 (s, 1H)	352	Meth 18
10 <sup>2</sup>		3.0 (s, 6H), 3.38 (m, 1H), 3.47 (m, 1H), 3.93 (t, 2H), 4.2 (s, 2H), 6.4 (d, 1H), 6.87 (t, 1H), 7.23 (t, 2H), 7.55 (d, 1H), 7.73 (d, 2H), 8.06 (d, 1H), 9.07 (s, 1H)	340	Meth 20

<sup>1</sup> NMR taken at 100°C<sup>2</sup> Product purified by chromatography eluting with DCM / MeOH (98:2 increasing in polarity to 94:6) prior to trituration.

## 5 Method 11

### 2-Anilinopyrimidine-4-carbaldehyde oxime

A suspension of 2-anilinopyrimidin-4-carbaldehyde (Method 3; 10g, 50mmol) and hydroxylamine hydrochloride (17.4g, 250mmol) in EtOH (360ml) and pyridine (17.4g, 215mmol) was stirred and heated at reflux for 1 hour. The reaction mixture was allowed to cool and concentrated to about 150ml total volume by evaporation. Distilled water (600ml) was added and the precipitated solid collected by filtration, washed thoroughly with distilled water and dried to give the title compound (9.86g, 92%) as a white solid. NMR: 6.92 (t, 1H), 7.08 (d, 1H), 7.23 (t, 2H), 7.75 (d, 2H), 7.93 (s, 1H), 8.45 (d, 1H), 9.67 (s, 1H), 12.1 (s, 1H); m/z 215.

- 36 -

**Method 12****2-Anilino-4-aminomethylpyrimidine**

Raney nickel (1.6g of a 50% suspension in water) was added to a suspension of 2-anilinopyrimidine-4-carbaldehyde oxime (Method 11; 8.8g, 41mmol) in EtOH (100ml) and liquid ammonia (10ml). The mixture was stirred under an atmosphere of hydrogen at 25°C and 5 bar pressure for 16 hours. The catalyst was removed by filtration through diatomaceous earth and the filter pad was washed thoroughly with EtOH and the filtrate evaporated. The residue was triturated with a mixture of diethyl ether and isohexane, the solid product collected by filtration, washed with isohexane and dried to give the title compound (7.11g, 87%) as a pink solid. NMR: 3.3 (s, 2H), 3.7 (s, 2H), 6.9 (d, 2H), 7.23 (t, 2H), 7.78 (m, 2H), 8.4 (d, 1H), 9.45 (s, 1H); m/z 201.

**Method 13****4-{[(2-Anilinopyrimidin-4-yl)methyl]amino}-4-oxobutanoic acid**

A mixture of 2-anilino-4-aminomethylpyrimidine (Method 12; 6.6g, 32.5mmol) and succinic anhydride (3.25g, 32.5mmol) in dry THF (130ml) was stirred under nitrogen for 20 hours. The solvent was removed by evaporation and the residue stirred and triturated with EtOAc for 30 minutes. The solid product was collected by filtration, washed with EtOAc and dried to give the title compound (8.75g, 89.7 %) as an off white solid. NMR: 2.5 (m, 4H), 4.23 (d, 2H), 6.73 (d, 1H), 6.95 (t, 1H), 7.26 (t, 2H), 7.77 (d, 2H), 8.38 (d, 1H), 8.45 (t, 1H), 9.52 (s, 1H); m/z 301.

**Method 14****5-{[(2-Anilinopyrimidin-4-yl)methyl]amino}-5-oxopentanoic acid**

By an analogous process to Method 13, 2-anilino-4-aminomethylpyrimidine (Method 12)(4.8g, 24mmol) was treated with glutaric anhydride (2.74g, 24mmol) to give the title compound (3.88g, 51.7%) as a pale brown solid. NMR: 1.75 (m, 2H), 2.25 (t, 4H), 4.23 (d, 2H), 6.68 (d, 1H), 6.93 (t, 1H), 7.27 (t, 2H), 7.76 (d, 2H), 8.4 (d, 2H), 9.53 (s, 1H); m/z 315.

**Method 15****2-Anilino-4-(2,5-dioxopyrrolidin-1-ylmethyl)pyrimidine**

1-[3-(Dimethylamino)propyl]-3-ethylcarbodiimide hydrochloride (4.44g, 22mmol) was added in one portion to a stirred mixture of 4-{[(2-anilinopyrimidin-4-yl)methyl]amino}-

- 37 -

4-oxobutanoic acid (Method 13; 6.0g, 20mmol) and pentafluorophenol (4.05g, 22mmol) in DMF (180ml) under nitrogen. The reaction was stirred at ambient temperature under nitrogen for 20 hours and then the reaction mixture was concentrated by evaporation. The residue was partitioned between EtOAc and water. The layers were separated and the organic layer  
5 washed with water (2 x) and saturated brine, dried ( $\text{Na}_2\text{SO}_4$ ) and the volatiles removed by evaporation. The crude pentafluoroester was stirred in dry THF (218ml) under nitrogen at 0°C and sodium hydride (528mg of a 60 % dispersion in oil, 22mmol) added in one portion. The reaction mixture was stirred at 0°C for 15 minutes and then 72 hours at ambient temperature. Acetic acid (1.32ml) was added and the reaction mixture was concentrated by evaporation.  
10 The residue was partitioned between EtOAc and water and the layers separated. The organic layer was washed with dilute aqueous sodium hydrogen carbonate solution (2 x), water and saturated brine, dried ( $\text{Na}_2\text{SO}_4$ ) and the volatiles removed by evaporation. The crude product was purified by chromatography eluting with EtOAc / isohexane (60:40 and then 100:0). The purified product was triturated with isohexane, collected by filtration and dried to give the  
15 title compound (2.65g, 47%) as a white solid. NMR: 2.75 (s, 4H), 4.55 (s, 2H), 6.75 (d, 1H), 6.93 (t, 1H), 7.25 (t, 2H), 7.64 (d, 2H), 8.37 (d, 1H), 9.53 (s, 1H); m/z 283.

#### Method 16

##### 2-Anilino-4-(2,6-dioxopiperidin-1-ylmethyl)pyrimidine

20 By an analogous process to method 15, 5-{[(2-anilinopyrimidin-4-yl)methyl]amino}-5-oxopentanoic acid (Method 14; 3.7g, 11.78) was converted to give the title compound (2.13g, 61 %) as a pale brown solid. NMR: 1.9 (m, 2H), 2.7 (m, 4H), 4.83 (s, 2H), 6.7 (d, 1H), 6.93 (t, 1H), 7.25 (t, 2 H), 7.67 (d, 2 H), 8.33 (d, 1H), 9.5 (s, 1H); m/z 297.

#### Method 17

##### 2-Anilino-4-(5-methylpyrrolidin-2-on-1-ylmethyl)pyrimidine

Methyl magnesium iodide (6.31ml of 3M solution in ether, 19.14mmol) was added over 5 minutes to a stirred solution of 2-anilino-4-(2,5-dioxopyrrolidin-1-ylmethyl)pyrimidine (Method 15; 1.8g, 6.38mmol) in dry THF (96ml) under nitrogen at -70°C such that the  
30 reaction temperature was maintained below -65°C. The reaction was stirred 1 hour at -70°C and then at ambient temperature for 90 minutes. Saturated ammonium chloride solution (50ml) was added and the mixture stirred vigorously for 5 minutes. The mixture was then partitioned between EtOAc and water and the layers separated. The organic layer was washed

- 38 -

with saturated brine, dried ( $\text{Na}_2\text{SO}_4$ ) and the volatiles removed by evaporation. The residue was purified by flash chromatography eluting with DCM / MeOH (98:2 and then 96.5:3.5) to give impure amination intermediate (0.75g, 2.58mmol) which was treated with triethylsilane (4.95ml, 31mmol) in DCM (5.0ml) cooled to  $0^\circ\text{C}$ . Trifluoroacetic acid (1.03ml, 13.3mmol) was added to the solution over 2 minutes and the mixture stirred at  $0^\circ\text{C}$  for 15 minutes and then at ambient temperature for 18 hours. The reaction mixture was diluted with DCM, stirred vigorously and aqueous sodium hydrogen carbonate solution added cautiously until no more effervescence was seen. The layers were separated and the organic layer washed with aqueous sodium hydrogen carbonate solution, saturated brine, dried ( $\text{Na}_2\text{SO}_4$ ) and the volatiles removed by evaporation. The crude product was purified by absorption on to a SPE SCX ion exchange column which had been pre-equilibrated with DCM / MeOH (20:80). The column was eluted with DCM / MeOH (20:80) to remove neutrals and then with DCM / 2M methanolic ammonia (80:20) to give the title compound (754 mg, 50 %). NMR: 1.13 (d, 3H), 2.6 (m, 1H), 2.3 (m, 3H), 3.7 (q, 1H), 4.13 (d, 1H), 4.55 (d, 1H), 6.68 (d, 1H), 6.93 (t, 1H): 7.25 (t, 2H), 7.73 (d, 2H), 8.4 (d, 1H), 9.55 (s, 1H);  $m/z$  283.

### **Method 18**

#### **2-Anilino-4-(6-methylpiperidin-2-on-1-ylmethyl)pyrimidine**

By an analogous process to Method 17, 2-anilino-4-(2,6-dioxopiperidin-1-ylmethyl)pyrimidine (Method 16; 2.21g, 7.47mmol) was treated with methyl magnesium iodide to prepare the intermediate animal which was taken on without chromatographic purification to give the final product which was purified, after aqueous work-up, by chromatography eluting with DCM / MeOH (98:2) to give the title compound (375mg, 17%) as a glassy solid. NMR: 1.2 (d, 3H), 1.65 (m, 2H), 1.93 (m, 2H), 2.33 (t, 2H), 3.6 (q, 1H), 4.25 (d, 1H), 4.7 (d, 1H), 6.65 (d, 1H), 6.93 (t, 1H), 7.25 (t, 2H), 7.76 (d, 2H), 8.4 (d, 1H), 9.53 (s, 1H);  $m/z$  297.

### **Method 19**

#### **2-Anilino-4-(2-hydroxyethylaminomethyl)pyrimidine**

A suspension of 2-anilinopyrimidin-4-carbaldehyde (Method 3; 5.0g, 25.1mmol) and ethanolamine (1.69g, 27.6mmol) in MeOH (63ml) was stirred under nitrogen at ambient temperature for 72 hours. The volatiles were removed by evaporation and the residue dissolved in EtOH (75ml) and the solution stirred under nitrogen. Sodium borohydride (1.04g,

- 39 -

27.6mmol) was added rapidly in one portion and the mixture stirred for 20 hours at ambient temperature. The volatiles were removed by evaporation and the residue dissolved in diethyl ether and water and the aqueous layer adjusted to pH 5.5 by careful addition of concentrated hydrochloric acid. The layers were separated and the aqueous layer adjusted to pH 11.5 by  
5 careful addition of 40% aqueous sodium hydroxide solution. The aqueous layer was then extracted with DCM (x 3) and the organic extracts combined, dried ( $\text{Na}_2\text{SO}_4$ ) and the solvent removed by evaporation. The residue was triturated with DCM / isohexane, the solid product collected by filtration, washed with isohexane and dried to give the title compound (4.12g, 75%) as cream solid. NMR: 2.62 (t, 2H), 3.28 (s, 2H), 3.47 (t, 2H), 4.47 (s, 1H), 6.9 (m, 2H),  
10 7.25 (t, 2H), 7.78 (d, 2H), 8.4 (d, 1H), 9.5 (s, 1H); m/z 245.

#### Method 20

##### 2-Anilino-4-(3-oxomorpholinomethyl)pyrimidine

A solution of chloroacetyl chloride (268mg, 2.38mmol) in dry DCM (5ml) was added  
15 dropwise over 10 minutes to a stirred solution of 2-anilino-4-(2-hydroxyethylaminomethyl)pyrimidine (Method 19; 582mg, 2.38mmol) and triethylamine (332 $\mu\text{l}$ , 2.38mmol) in dry DCM (20ml) under nitrogen. The reaction mixture was then stirred for 20 hours at ambient temperature. The mixture was diluted with DCM and washed with water (x 2), saturated brine, dried ( $\text{Na}_2\text{SO}_4$ ) and the volatiles removed by evaporation. The  
20 residue was dissolved in dry THF (20ml), sodium bromide (227mg, 2.2mmol) added and the mixture stirred at 0°C under nitrogen. sodium hydride (88mg of a 60 % dispersion in oil) was added in one portion and the reaction stirred at 0°C for 10 minutes and then at ambient temperature for 72 hours. The volatiles were removed by evaporation and the residue partition between EtOAc and water. The layers were separated and the organic layer washed with  
25 water, saturated brine, dried ( $\text{Na}_2\text{SO}_4$ ) and the solvent removed by evaporation. The residue was purified by chromatography eluting with EtOAc. The purified product was triturated with diethyl ether, collected by filtration, washed with diethyl ether and dried to give the title compound (438mg, 70 %) as a white solid. NMR: 3.43 (t, 2H), 3.87 (t, 2H), 4.13 (s, 2H), 4.52 (s, 2H), 6.72 (d, 1H), 6.93 (t, 1H), 7.25 (t, 2H), 7.75 (d, 2H), 8.42 (d, 1H), 9.55 (s, 1H); m/z  
30 285.

#### Example 12

The following illustrate representative pharmaceutical dosage forms containing the

- 40 -

compound of formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof (hereafter compound X), for therapeutic or prophylactic use in humans:-

(a): Tablet I	mg/tablet
Compound X	100
Lactose Ph.Eur	182.75
Croscarmellose sodium	12.0
Maize starch paste (5% w/v paste)	2.25
Magnesium stearate	3.0

(b): Tablet II	mg/tablet
Compound X	50
Lactose Ph.Eur	223.75
Croscarmellose sodium	6.0
Maize starch	15.0
Polyvinylpyrrolidone (5% w/v paste)	2.25
Magnesium stearate	3.0

(c): Tablet III	mg/tablet
Compound X	1.0
Lactose Ph.Eur	93.25
Croscarmellose sodium	4.0
Maize starch paste (5% w/v paste)	0.75
Magnesium stearate	1.0

5

(d): Capsule	mg/capsule
Compound X	10
Lactose Ph.Eur	488.5
Magnesium stearate	1.5

- 41 -

<b>(e): Injection I</b>	<b>(50 mg/ml)</b>
Compound X	5.0% w/v
1M Sodium hydroxide solution	15.0% v/v
0.1M Hydrochloric acid	(to adjust pH to 7.6)
Polyethylene glycol 400	4.5% w/v
Water for injection	to 100%

<b>(f): Injection II</b>	<b>10 mg/ml</b>
Compound X	1.0% w/v
Sodium phosphate BP	3.6% w/v
0.1M Sodium hydroxide solution	15.0% v/v
Water for injection	to 100%

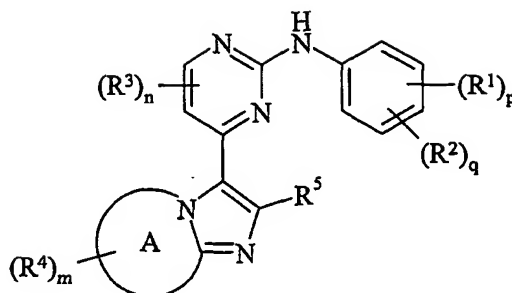
<b>(g): Injection III</b>	<b>(1mg/ml,buffered to pH6)</b>
Compound X	0.1% w/v
Sodium phosphate BP	2.26% w/v
Citric acid	0.38% w/v
Polyethylene glycol 400	3.5% w/v
Water for injection	to 100%

Note

- 5 The above formulations may be obtained by conventional procedures well known in the pharmaceutical art. The tablets (a)-(c) may be enteric coated by conventional means, for example to provide a coating of cellulose acetate phthalate.

**Claim**

1. A compound of formula (I):



(I)

wherein:

Ring A is carbocyclyl or heterocyclyl fused to the imidazole ring;

$R^1$  is halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto,  $C_{1-6}$ alkyl,  $C_{1-6}$ alkoxy,  $C_{2-6}$ alkenyl or  $C_{2-6}$ alkynyl;

10  $p$  is 0-4; wherein the values of  $R^1$  may be the same or different;

$R^2$  is sulphamoyl or a group  $R^a-R^b$ ;

$q$  is 0-2; wherein the values of  $R^2$  maybe the same or different; and wherein  $p + q =$  0-5;

15  $R^3$  is halo, nitro, cyano, hydroxy, trifluoromethyl, trifluoromethoxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl,  $C_{1-3}$ alkyl,  $C_{2-3}$ alkenyl,  $C_{2-3}$ alkynyl,  $C_{1-3}$ alkoxy,  $C_{1-3}$ alkanoyl,  $N$ -( $C_{1-3}$ alkyl)amino,  $N,N$ -( $C_{1-3}$ alkyl)<sub>2</sub>amino,  $C_{1-3}$ alkanoylamino,  $N$ -( $C_{1-3}$ alkyl)carbamoyl,  $N,N$ -( $C_{1-3}$ alkyl)<sub>2</sub>carbamoyl,  $C_{1-3}$ alkylS(O)<sub>a</sub> wherein a is 0 to 2,  $N$ -( $C_{1-3}$ alkyl)sulphamoyl or  $N,N$ -( $C_{1-3}$ alkyl)<sub>2</sub>sulphamoyl; wherein  $R^3$  may be optionally substituted on carbon by one or more  $R^c$ ;

20  $n$  is 0 to 2, wherein the values of  $R^3$  may be the same or different;

$R^4$  and  $R^5$  are independently selected from hydrogen, halo, nitro, cyano, hydroxy, trifluoromethoxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl,  $C_{1-6}$ alkyl,  $C_{2-6}$ alkenyl,  $C_{2-6}$ alkynyl,  $C_{1-6}$ alkoxy,  $C_{1-6}$ alkanoyl,  $C_{1-6}$ alkanoyloxy,  $N$ -( $C_{1-6}$ alkyl)amino,  $N,N$ -( $C_{1-6}$ alkyl)<sub>2</sub>amino,  $C_{1-6}$ alkanoylamino,  $N$ -( $C_{1-6}$ alkyl)carbamoyl,  $N,N$ -( $C_{1-6}$ alkyl)<sub>2</sub>carbamoyl,  $C_{1-6}$ alkylS(O)<sub>a</sub> wherein a is 0 to 2,  $C_{1-6}$ alkoxycarbonyl,  $N$ -( $C_{1-6}$ alkyl)sulphamoyl,  $N,N$ -( $C_{1-6}$ alkyl)<sub>2</sub>sulphamoyl,  $C_{1-6}$ alkylsulphonylamino,  $C_{3-8}$ cycloalkyl or a 4-7 membered saturated heterocyclic group; wherein  $R^4$  and  $R^5$  may be

- 43 -

optionally substituted on carbon by one or more R<sup>e</sup>; and wherein if said 4-7 membered saturated heterocyclic group contains an -NH- moiety that nitrogen may be optionally substituted by a group selected from R<sup>f</sup>;

m is 0-4; wherein the values of R<sup>4</sup> may be the same or different;

5 R<sup>a</sup> is selected from C<sub>1-6</sub>alkyl, C<sub>2-6</sub>alkenyl, C<sub>2-6</sub>alkynyl, C<sub>3-8</sub>cycloalkyl, C<sub>3-8</sub>cycloalkylC<sub>1-6</sub>alkyl, phenyl, a heterocyclic group, phenylC<sub>1-6</sub>alkyl or (heterocyclic group)C<sub>1-6</sub>alkyl; wherein R<sup>a</sup> may be optionally substituted on carbon by one or more R<sup>e</sup>; and wherein if said heterocyclic group contains an -NH- moiety that nitrogen may be optionally substituted by a group selected from R<sup>h</sup>;

10 R<sup>b</sup> is -C(O)-, -N(R<sup>m</sup>)C(O)-, -C(O)N(R<sup>m</sup>)-, -S(O)<sub>r</sub>-, -OC(O)N(R<sup>m</sup>)SO<sub>2</sub>-, -SO<sub>2</sub>N(R<sup>m</sup>)- or -N(R<sup>m</sup>)SO<sub>2</sub>-; wherein R<sup>m</sup> is hydrogen or C<sub>1-6</sub>alkyl optionally substituted by one or more R<sup>i</sup> and r is 1-2;

R<sup>g</sup> and R<sup>i</sup> are independently selected from halo, nitro, cyano, hydroxy, amino, carboxy, carbamoyl, mercapto, sulphamoyl, C<sub>1-6</sub>alkyl, C<sub>2-6</sub>alkenyl, C<sub>2-6</sub>alkynyl, C<sub>1-6</sub>alkoxy, C<sub>1-6</sub>alkoxyC<sub>1-6</sub>alkoxy, C<sub>1-6</sub>alkoxyC<sub>1-6</sub>alkoxyC<sub>1-6</sub>alkoxy, C<sub>1-6</sub>alkanoyl, C<sub>1-6</sub>alkanoyloxy, 15 *N*-(C<sub>1-6</sub>alkyl)amino, *N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>amino, C<sub>1-6</sub>alkanoylamino, *N*-(C<sub>1-6</sub>alkyl)carbamoyl, *N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>carbamoyl, C<sub>1-6</sub>alkylS(O)<sub>a</sub> wherein a is 0 to 2, C<sub>1-6</sub>alkoxycarbonyl, *N*-(C<sub>1-6</sub>alkyl)sulphamoyl, *N,N*-(C<sub>1-6</sub>alkyl)<sub>2</sub>sulphamoyl, C<sub>1-6</sub>alkylsulphonylamino, C<sub>3-8</sub>cycloalkyl, phenyl, heterocyclic group, phenylC<sub>1-6</sub>alkyl-R<sup>o</sup>-, (heterocyclic 20 group)C<sub>1-6</sub>alkyl-R<sup>o</sup>-, phenyl-R<sup>o</sup>- or (heterocyclic group)-R<sup>o</sup>-; wherein R<sup>g</sup> and R<sup>i</sup> independently of each other may be optionally substituted on carbon by one or more R<sup>j</sup>; and wherein if said heterocyclic group contains an -NH- moiety that nitrogen may be optionally substituted by a group selected from R<sup>k</sup>;

R<sup>o</sup> is -O-, -N(R<sup>p</sup>)-, -C(O)-, -N(R<sup>p</sup>)C(O)-, -C(O)N(R<sup>p</sup>)-, -S(O)<sub>s</sub>-, -SO<sub>2</sub>N(R<sup>p</sup>)- or 25 -N(R<sup>p</sup>)SO<sub>2</sub>-; wherein R<sup>p</sup> is hydrogen or C<sub>1-6</sub>alkyl and s is 0-2;

R<sup>f</sup>, R<sup>h</sup> and R<sup>k</sup> are independently selected from C<sub>1-4</sub>alkyl, C<sub>1-4</sub>alkanoyl, C<sub>1-4</sub>alkylsulphonyl, C<sub>1-4</sub>alkoxycarbonyl, carbamoyl, *N*-(C<sub>1-4</sub>alkyl)carbamoyl, *N,N*-(C<sub>1-4</sub>alkyl)carbamoyl, benzyl, benzyloxycarbonyl, benzoyl and phenylsulphonyl; wherein 30 R<sup>f</sup>, R<sup>h</sup> and R<sup>k</sup> independently of each other may be optionally substituted on carbon by one or more R<sup>l</sup>; and

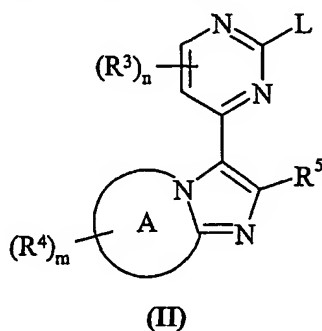
R<sup>c</sup>, R<sup>e</sup>, R<sup>l</sup> and R<sup>j</sup> are independently selected from halo, nitro, cyano, hydroxy, trifluoromethoxy, trifluoromethyl, amino, carboxy, carbamoyl, mercapto, sulphamoyl, methyl, ethyl, methoxy, ethoxy, acetyl, acetoxyl, methylamino, ethylamino, dimethylamino,

- 44 -

- diethylamino, *N*-methyl-*N*-ethylamino, acetylamino, *N*-methylcarbamoyl, *N*-ethylcarbamoyl, *N,N*-dimethylcarbamoyl, *N,N*-diethylcarbamoyl, *N*-methyl-*N*-ethylcarbamoyl, methylthio, ethylthio, methylsulphanyl, ethylsulphanyl, mesyl, ethylsulphonyl, methoxycarbonyl, ethoxycarbonyl, *N*-methylsulphamoyl, *N*-ethylsulphamoyl, *N,N*-dimethylsulphamoyl, *N,N*-diethylsulphamoyl or *N*-methyl-*N*-ethylsulphamoyl;  
 5 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
2. A compound of formula (I) according to claim 1 wherein Ring A is cyclopentyl, cyclohexyl or morpholino fused to the imidazole ring or a pharmaceutically acceptable salt or  
 10 an *in vivo* hydrolysable ester thereof.
3. A compound of formula (I) according to either of claim 1 wherein R<sup>1</sup> is halo or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
- 15 4. A compound of formula (I) according to any one of claims 1-3 wherein p is 0 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
5. A compound of formula (I) according to any one of claims 1-4 wherein R<sup>2</sup> is a group R<sup>a</sup>-R<sup>b</sup>-; wherein  
 20 R<sup>a</sup> is selected from C<sub>1-6</sub>alkyl optionally substituted on carbon by one or more R<sup>g</sup>;  
 R<sup>b</sup> is -N(R<sup>m</sup>)SO<sub>2</sub>-; wherein R<sup>m</sup> is hydrogen; and  
 R<sup>g</sup> is C<sub>1-6</sub>alkoxy  
 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
- 25 6. A compound of formula (I) according to any one of claims 1-5 wherein q is 0 or 1 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
7. A compound of formula (I) according to anyone of claims 1-6 wherein R<sup>3</sup> is halo or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.  
 30
8. A compound of formula (I) according to any one of claims 1-7 wherein n is 0 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.

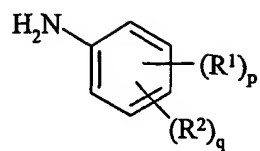
- 45 -

9. A compound of formula (I) according to any one of claims 1-8 wherein  $R^4$  is hydrogen or  $C_{1-6}$ alkyl or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
10. A compound of formula (I) according to any one of claims 1-9 wherein m is 0 or 1 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
11. A compound of formula (I) (as depicted in claim 1) wherein:  
 Ring A is cyclopentyl, cyclohexyl or morpholino fused to the imidazole ring;  
 p is 0;  
 $R^2$  is *N*-(2-methoxyethyl)sulphamoyl or *N*-(2-ethoxyethyl)sulphamoyl;  
 q is 0 or 1;  
 n is 0;  
 $R^4$  is hydrogen or methyl;  
 $R^5$  is hydrogen;  
 m is 0 or 1;  
 or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof.
12. A process for preparing a compound of formula (I), as claims in claim 1, or a pharmaceutically acceptable salt or an *in vivo* hydrolysable ester thereof which process (wherein variable groups are, unless otherwise specified, as defined in claim 1) comprises of:  
*Process a)* reaction of a pyrimidine of formula (II):



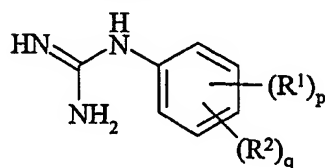
- wherein L is a displaceable group; with an aniline of formula (III):

- 46 -



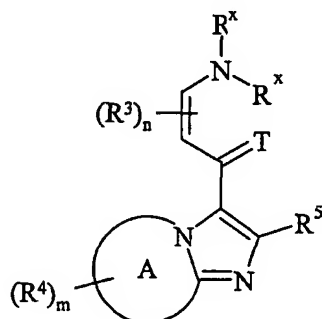
(III)

or

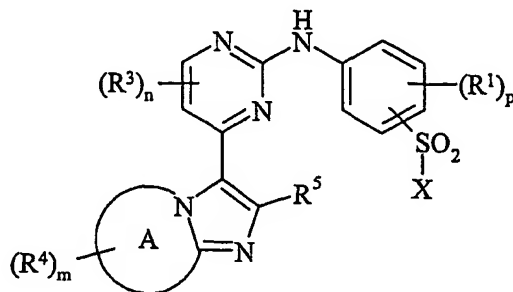
*Process b)* reacting a compound of formula (IV):

(IV)

with a compound of formula (V):



(V)

10 wherein T is O or S;  $R^x$  may be the same or different and is selected from  $C_{1-6}$ alkyl;*Process c)* for compounds of formula (I) where  $R^2$  is sulphonyl or a group  $R^a-R^b$  and  $R^b$  is  $-NHSO_2-$ ; reacting a pyrimidine of formula (VI):

(VI)

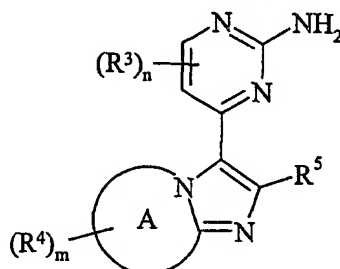
15 wherein X is a displaceable group; with ammonia or an amine of formula (VII):

- 47 -



(VII)

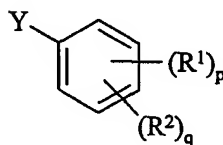
Process d) for compounds of formula (I); reacting a pyrimidine of formula (VIII)



(VIII)

5

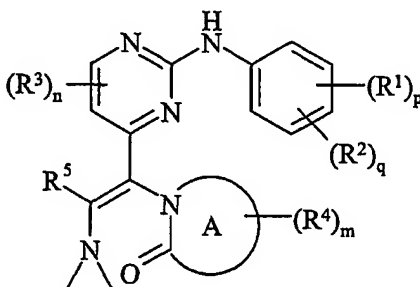
with a compound of formula (IX):



(IX)

where Y is a displaceable group;

10 Process e) cyclizing a compound of formula (X):



(X)

and thereafter if necessary:

- i) converting a compound of the formula (I) into another compound of the formula (I);
- 15 ii) removing any protecting groups;
- iii) forming a pharmaceutically acceptable salt or *in vivo* hydrolysable ester.

13. A pharmaceutical composition which comprises a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of  
20 claims 1-11, in association with a pharmaceutically-acceptable diluent or carrier.

14. A compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, for use in a method of treatment of the human or animal body by therapy.

5

15. A compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, for use as a medicament.

16. The use of a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, in the manufacture of a medicament for use in the production of a cell cycle inhibitory (anti-cell-proliferation) effect in a warm-blooded animal such as man.

17. The use of a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, in the manufacture of a medicament for use in the treatment of cancers (solid tumours and leukaemias), fibroproliferative and differentiative disorders, psoriasis, rheumatoid arthritis, Kaposi's sarcoma, haemangioma, acute and chronic nephropathies, atheroma, atherosclerosis, arterial restenosis, autoimmune diseases, acute and chronic inflammation, bone diseases and ocular diseases with retinal vessel proliferation.

20

18. The use of a compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, in the manufacture of a medicament for use in the treatment of cancer.

25

19. The use according to claim 18 wherein the cancer is selected from leukaemia, breast cancer, lung cancer, colorectal cancer, stomach cancer, prostate cancer, bladder cancer, pancreatic cancer, ovarian cancer, liver cancer, kidney cancer, skin cancer and cancer of the vulva.

30

20. A compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, for use in the production of a cell cycle inhibitory (anti-cell-proliferation) effect in a warm-blooded animal such as man.

- 49 -

21. A compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, for use in the treatment of cancers (solid tumours and leukaemias), fibroproliferative and differentiative disorders,  
5 psoriasis, rheumatoid arthritis, Kaposi's sarcoma, haemangioma, acute and chronic nephropathies, atheroma, atherosclerosis, arterial restenosis, autoimmune diseases, acute and chronic inflammation, bone diseases and ocular diseases with retinal vessel proliferation.
22. A compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo*  
10 hydrolysable ester thereof, according to any one of claims 1-11, for use in the treatment of cancer.
23. A compound of the formula (I), or a pharmaceutically acceptable salt or *in vivo* hydrolysable ester thereof, according to any one of claims 1-11, for use in the treatment of  
15 leukaemia, breast cancer, lung cancer, colorectal cancer, stomach cancer, prostate cancer, bladder cancer, pancreatic cancer, ovarian cancer, liver cancer, kidney cancer, skin cancer and cancer of the vulva.

# INTERNATIONAL SEARCH REPORT

International Application No.

GB2004/002019

**A. CLASSIFICATION OF SUBJECT MATTER**  
 IPC 7 C07D471/04 C07D487/04 C07D498/04 A61K31/415 A61P35/00  
 //(C07D471/04,221:00,235:00),(C07D487/04,235:00,209:00),(C07D498/04  
 265:00,235:00)

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, BEILSTEIN Data, CHEM ABS Data

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	WO 02/20512 A (BREAULT GLORIA ANNE ; THOMAS ANDREW PETER (GB); ASTRAZENECA UK LTD (GB) 14 March 2002 (2002-03-14) cited in the application claims 1,15	1-23
Y	WO 01/14375 A (BEATTIE JOHN FRANKLIN ; BREAULT GLORIA ANNE (GB); JEWSBURY PHILLIP JOH) 1 March 2001 (2001-03-01) claims 1,12	1-23
Y	WO 02/066481 A (THOMAS ANDREW PETER ; ASTRAZENECA UK LTD (GB); ASTRAZENECA AB (SE)) 29 August 2002 (2002-08-29) claims 1,17	1-23
	----- -/-	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

### \* Special categories of cited documents :

\*A\* document defining the general state of the art which is not considered to be of particular relevance

\*E\* earlier document but published on or after the international filing date

\*L\* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

\*O\* document referring to an oral disclosure, use, exhibition or other means

\*P\* document published prior to the international filing date but later than the priority date claimed

\*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

\*X\* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

\*Y\* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

\* & \* document member of the same patent family

Date of the actual completion of the international search

9 September 2004

Date of mailing of the international search report

24/09/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
 NL - 2280 HV Rijswijk  
 Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
 Fax: (+31-70) 340-3016

Authorized officer

Bakboord, J

## INTERNATIONAL SEARCH REPORT

International Application No  
PCT/GB2004/002019

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
P,Y	WO 03/076433 A (THOMAS ANDREW PETER ; ASTRAZENECA UK LTD (GB); NEWCOMBE NICHOLAS JOHN) 18 September 2003 (2003-09-18) cited in the application claims 1,14	1-23
P,Y	WO 03/076434 A (THOMAS ANDREW PETER ; ASTRAZENECA UK LTD (GB); NEWCOMBE NICHOLAS JOHN) 18 September 2003 (2003-09-18) cited in the application claims 1,13	1-23
P,Y	WO 03/076436 A (THOMAS ANDREW PETER ; ASTRAZENECA UK LTD (GB); NEWCOMBE NICHOLAS JOHN) 18 September 2003 (2003-09-18) cited in the application claims 1,24	1-23
P,Y	WO 03/076435 A (THOMAS ANDREW PETER ; ASTRAZENECA UK LTD (GB); NEWCOMBE NICHOLAS JOHN) 18 September 2003 (2003-09-18) cited in the application claims 1,13	1-23

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

/GB2004/002019

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
WO 0220512	A	14-03-2002	AT 269327 T	15-07-2004
			AU 8419201 A	22-03-2002
			BG 107579 A	31-10-2003
			BR 0113496 A	01-07-2003
			CA 2417148 A1	14-03-2002
			CN 1452620 T	29-10-2003
			CZ 20030617 A3	18-06-2003
			DE 60103935 D1	22-07-2004
			EP 1351958 A1	15-10-2003
			WO 0220512 A1	14-03-2002
			HU 0302922 A2	29-12-2003
			JP 3523641 B2	26-04-2004
			JP 2004508365 T	18-03-2004
			NO 20031006 A	04-03-2003
			SK 2412003 A3	11-09-2003
			US 2004014776 A1	22-01-2004
WO 0114375	A	01-03-2001	AT 251623 T	15-10-2003
			AU 757639 B2	27-02-2003
			AU 6583300 A	19-03-2001
			BG 106383 A	30-09-2002
			BR 0013476 A	30-04-2002
			CA 2376293 A1	01-03-2001
			CN 1370163 T	18-09-2002
			CZ 20020617 A3	12-06-2002
			DE 60005850 D1	13-11-2003
			DK 1214318 T3	09-02-2004
			EE 200200080 A	16-06-2003
			EP 1214318 A1	19-06-2002
			ES 2208397 T3	16-06-2004
			WO 0114375 A1	01-03-2001
			HK 1045510 A1	19-03-2004
			HU 0202494 A2	28-10-2002
			JP 2003507478 T	25-02-2003
			NO 20020832 A	12-04-2002
			PT 1214318 T	27-02-2004
			SK 2402002 A3	10-09-2002
			ZA 200200028 A	02-04-2003
WO 02066481	A	29-08-2002	BR 0207294 A	02-03-2004
			CA 2438646 A1	29-08-2002
			EP 1362050 A1	19-11-2003
			WO 02066481 A1	29-08-2002
			JP 2004521916 T	22-07-2004
			NO 20033635 A	15-08-2003
			US 2004097506 A1	20-05-2004
WO 03076433	A	18-09-2003	WO 03076433 A1	18-09-2003
WO 03076434	A	18-09-2003	WO 03076434 A1	18-09-2003
WO 03076436	A	18-09-2003	WO 03076436 A1	18-09-2003
WO 03076435	A	18-09-2003	WO 03076435 A1	18-09-2003

**This Page is Inserted by IFW Indexing and Scanning  
Operations and is not part of the Official Record**

**BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☐ BLACK BORDERS
- ☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
- ☒ FADED TEXT OR DRAWING
- ☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING
- ☐ SKEWED/SLANTED IMAGES
- ☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS
- ☐ GRAY SCALE DOCUMENTS
- ☒ LINES OR MARKS ON ORIGINAL DOCUMENT
- ☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY
- ☐ OTHER: \_\_\_\_\_

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.**